

**CYLINDER HEAD/ROCKER ARM BOX/VALVES/TIMING/SPEED GOVERNOR**

POS.	CODE	DESCRIPTION	Qty
1	3617.022	clamp	1
2	9600.064	hose	1
3	2145.003	cap	1
4	«-----»	starter cap	0
5	2125.166	rocker arm cover	1
6	9732.063	screw M 8 X 35	2
7	9050.029	BREATHER CAP	1
7	9050.050	BREATHER CAP	1
8	«-----»	safety wire	0
9	1200.014	O ring	1
10	8506.003	engine lifting eye	1
11	1165.004	circlip diam. 5	1
12	5680.024	lever recovery spring	1
13	1110.053	compression shaft	1
14	5270.078	compression lever	1
15	8430.023	lockpin 3 X 16	1
16	3240.010	nut M 7	1
17	9850.002	rocker arm adjuster	1
18	3240.008	nut M 6	1
19	9820.075	screw	1
20	2125.193	ROCKER ARM COVER WITH COMPR.RELEASE	1
21	9850.002	rocker arm adjuster	1
22	3240.010	nut M 7	1
23	4400.012	gasket 0,50	1
23a	4400.014	gasket 0,25 for cover fitted for compression	1
24	8430.023	lockpin 3 X 16	1
25	1200.034	O ring 105	1
26	«-----»	GASKET SET - see Pos. C 26a	0
26a	8205.081	RING AND GASKET COMPLETE SET	1
27	8185.001	EMERY GASKET SET	1
28	4740.017	gasket	1
29	1200.026	rubber oil seal	1
30	1410.012	push rod	2
31	4330.021	ROCKER ARM ASS.Y	1
32	6045.025	rocker arm shaft	1
33	«-----»	see Pos. 31	0
34	2135.068	valve cap	1
35	6410.017	retainer with half-collets	2
36	2125.324	rocker arm cover with compr.for rewind	1
37	9520.039	guard tube	1
38	4740.017	gasket	1
39	9730.100	screw M 8 X 25	2
40	4887.003	gear side tappet	1
42	4887.004	flywh. side tappet	1
43	6780.010	stud M 8 X 22 (34)	2
43	6780.052	stud M 8 X 18 (28)	2
44	5755.005	valve spring	2
45	«-----»	inlet v.guide +0,50 - no longer avail.	0
45	4845.154	inlet v.guide std.	1
46	6410.038	retainer	2
47	«-----»	circlip - no longer avail.	0
48	4845.156	eXhaust v.guide std.	1
49	3240.124	nut	4

**Group: 3LD**  
**Engine: 3LD 510 Drawing: C**

<b>CYLINDER HEAD/ROCKER ARM BOX/VALVES/TIMING/SPEED GOVERNOR</b>			
POS.	CODE	DESCRIPTION	Qty
50	«-----»	washer diam.10,5	0
51	4535.012	gasket	1
52	4840.010	guide	1
53	«-----»	tabwasher	0
54	1010.060	camshaft	1
55	9200.087	CYLINDER HEAD	1
55	9200.088	CYLIND.HEAD	1
56	8990.017	plug	1
61	«-----»	gasket	0
62	4936.168	gear	1
63	8245.011	ball	6
64	«-----»	washer - no longer avail.	1
65	6130.016	shaft	1
66	8000.036	inlet v.seat	1
67	3240.033	nut M 10	1
68	8000.037	eXhaust v.seat	1
69	4730.117	head gasket 0.60	1
69	4730.118	head gasket 0.70	1
69	4730.119	head gasket 0.80	1
69	4730.120	head gasket 0.90	1
69	4730.121	head gasket 1,00	1
70	6780.069	stud M 8 X 25 (37)	2
75	1750.035	bolt M 4 X 0,7 X 12	2
76	6275.038	plate	1
77	6370.428	safety plate	1
78	1240.006	snap ring	1
79	2085.029	governor bell	1
80	6927.004	guard	1
81	7625.019	washer diam.10	1
82	9652.017	intake valve	1
83	9685.027	eXhaust valve	1

**C**  
3LD

