

**LOMBARDINI**

A KOHLER COMPANY

Group: 5LD

Engine: 5LD 675-2 Drawing: B

CONN.ROD/PISTON/CYLINDER/CRANKSHFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS/

POS.	CODE	DESCRIPTION	Qty
1	9032.027	FILLER OIL CAP	1
5	4775.250	gasket	1
20	2380.101	cylinder diam. 95	2
20a	4898.007	kit cylinder-piston set-emery gasket set	1
21	4730.083	head gasket 0,80	2
21	4730.096	head gasket 0,70	2
21	4730.097	head gasket 0,90	2
21	4730.098	head gasket 1,00	2
21	4730.135	head gasket 1,10	2
24	6850.065	cyl.head stud	8
25	4410.055	gasket 0,50	2
26	8210.052	ring set std.	2
26	8210.053	ring set +0,50	2
26	8210.054	ring set +1,00	2
27	8480.021	gudgeon pin	2
28	1240.026	snap ring	4
33	6500.153	PISTON SET std	2
33	6500.156	PISTON SET +0,50	2
33	6500.157	PISTON SET +1,00	2
34	1526.004	CONNECTING ROD	2
35	1630.006	small end bearing	2
39	1860.007	bolt	4
40	3203.034	nut	4
41	6902.036	eXtension diam. 54	1
41	7301.036	connection M 16 X 1,5	1
42	4670.058	copper gasket diam. 8,2X12X1,5	1
43	8965.023	plug	1
45	1640.045	big end bushing std.	2
45	1640.048	big end bushing -0,25	2
45	1640.049	big end bushing -0,50	2
46	4775.080	gasket	1
47	9765.009	screw M 8 X 10	1
48	7555.029	washer diam. 8	2
49	9732.074	screw M 8 X 20	2
52	9881.054	FLYWHELL with CROWN	1
54	5111.005	tabwasher	1
55	1861.045	bolt Es.50 l=52 d= -	1
56	8965.021	plug M 8	1
57	4670.058	copper gasket diam. 8,2X12X1,5	1
58	«-----»	bearing -1,00 (gear side - can be reamed)	0
58	1611.070	bearing -0,25 (gear side)	1
58	1611.071	bearing -0,50 (gear side)	1
58	1611.079	bearing std. (gear side)	1
59	1510.178	CRANKCASE	1
60	1200.036	O ring 2118	1
61	2710.039	cover	1
62	1970.073	sleeve	2
63	9765.104	screw	2
64	1970.084	sleeve	2
65	7565.013	washer diam.12	11
66	1790.026	bolt M 12 X 1,25 X 35	12
67	2280.056	crankshaft wooddruff key	1
69	9000.073	eXpansion plug	4

Group: 5LD
Engine: 5LD 675-2 Drawing: B

CONN.ROD/PISTON/CYLINDER/CRANKSHFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS/

POS.	CODE	DESCRIPTION	Qty
70	6428.028	engine mount	4
71	2816.010	crown gear	1
72	2280.056	crankshaft wooddruff key	1
73	1611.062	bearing -0,25 (flywheel side)	1
73	1611.063	bearing -0,50 (flywheel side)	1
73	1611.064	bearing -1,00 (flywheel side - can be reamed)	1
73	1611.078	bearing std. (flywheel side)	1
74	4701.013	gasket	1
75	8676.095	FLYWHELL SIDE SUPPORT	1
76	1213.135	seal ring	1
77	5111.074	tabwasher	1
78	1780.029	bolt M 10 X 1,5 X 75	2
78	1780.111	bolt M 10 X 1,5 X 80	2
79	6780.015	stud M 8 X 21 (40)	6
81	8660.037	MIDDLE SUPPORT	1
87	9765.108	screw M 10	1
88	1050.188	CRANKSHAFT	1
89	«-----»	middle supp.bearing -1,00 (can be reamed)	0
89	1611.061	middle supp.bearing std.	1
89	1611.073	middle supp.bearing -0,25	1
89	1611.074	middle supp.bearing -0,50	1
90	1257.012	thrust washer	2
91	«-----»	plug	0
92	5957.003	lockpin	1
93	1861.042	bolt	1
94	7625.020	washer diam.10,5	1
95	7625.026	washer diam.12	1
96	1790.051	bolt M 12 X 1,75 X 95	1
99	3240.164	nut M 8	6
100	7565.013	washer diam.12	1
101	5957.011	lockpin	1

B
5LD

