

**LOMBARDINI**

A KOHLER COMPANY

Group: 5LD

Engine: 5LD 825-4 Drawing: B

CONN.ROD/PISTON/CYLINDER/CRANKSHFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS/

POS.	CODE	DESCRIPTION	Qty
1	9032.027	FILLER OIL CAP	1
2	9732.074	screw M 8 X 20	2
3	7555.029	washer diam. 8	2
4	«-----»	flange	0
5	4775.250	gasket	1
6	6902.033	eXtension	1
7	4775.146	gasket	1
8	«-----»	see Pos. D 32	0
10	4775.080	gasket	1
11	9050.042	breather cap	1
12	7555.029	washer diam. 8	2
14	9732.074	screw M 8 X 20	2
15	«-----»	oil filler pipe	0
20	2380.562	cylinder diam. 100	4
20a	4898.009	kit cylinder-piston set-emery gasket set	1
21	4730.023	head gasket 0,80	4
21	4730.094	head gasket 1,00	4
21	4730.104	head gasket 0,70	4
21	4730.105	head gasket 0,90	4
21	4730.136	head gasket 1,10	4
24	6850.082	cyl.head stud	16
25	4410.054	gasket 0,50	4
26	8211.212	ring set std.	4
26	8211.213	ring set +0,50	4
26	8211.214	ring set +1,00	4
27	8480.027	gudgeon pin	4
28	1240.031	snap ring	8
31	1510.180	CRANKCASE	1
33	6500.664	PISTON SET std	4
33	6500.665	PISTON SET +0,50	4
33	6500.698	PISTON SET +1,00	4
34	1526.005	CONNECTING ROD with std large end bushing	4
35	1630.011	small end bearing	4
39	1860.007	bolt	8
40	3203.034	nut	8
42	4670.058	copper gasket diam. 8,2X12X1,5	1
43	8965.023	plug	1
45	1640.045	big end bushing std.	4
45	1640.048	big end bushing -0,25	4
45	1640.049	big end bushing -0,50	4
47	9765.009	screw M 8 X 10	1
52	9881.054	FLYWHEEL with CROWN	1
54	5111.005	tabwasher	1
55	1861.045	bolt Es.50 l=52 d= -	1
56	8965.021	plug M 8	1
57	4670.058	copper gasket diam. 8,2X12X1,5	1
58	«-----»	bearing -1,00 (gear side - can be reamed)	0
58	1611.070	bearing -0,25 (gear side)	1
58	1611.071	bearing -0,50 (gear side)	1
58	1611.079	bearing std. (gear side)	1
60	1200.036	O ring 2118	1
61	2710.039	cover	1
63	9765.104	screw	2

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POS.	CODE	DESCRIPTION	Qty
64	1970.084	sleeve	2
65	7565.013	washer diam.12	18
66	1790.026	bolt M 12 X 1,25 X 35	1
67	2280.056	crankshaft wooddruff key	1
69	9000.073	eXpansion plug	4
70	6428.039	engine mount	6
71	2816.010	crown gear	1
72	2280.056	crankshaft wooddruff key	1
73	1611.062	bearing -0,25 (flywheel side)	1
73	1611.063	bearing -0,50 (flywheel side)	1
73	1611.064	bearing -1,00 (flywheel side - can be reamed)	1
73	1611.078	bearing std. (flywheel side)	1
74	4701.013	gasket	1
75	8676.094	FLYWHELL SIDE SUPPORT	1
76	1213.135	seal ring	1
77	5111.074	tabwasher	3
78	1780.029	bolt M 10 X 1,5 X 75	6
78	1780.111	bolt M 10 X 1,5 X 80	6
79	6780.015	stud M 8 X 21 (40)	6
80	1050.187	CRANKSHAFT	1
81	8660.039	MIDDLE SUPP. diam.176	1
82	8660.040	CENTRAL M. SUPPORT diam. 177	1
83	8660.041	FLYWH.SIDE MIDDLE SUPPORT diam. 178	1
87	9765.108	screw M 10	1
89	«-----»	middle supp.bearing -1,00 (can be reamed)	0
89	1611.061	middle supp.bearing std.	3
89	1611.073	middle supp.bearing -0,25	3
89	1611.074	middle supp.bearing -0,50	3
90	1257.012	thrust washer	2
91	8485.001	oil sprayer	4
92	5957.003	lockpin	3
93	1861.042	bolt	3
94	7625.020	washer diam.10,5	3
95	7625.026	washer diam.12	3
96	1790.051	bolt M 12 X 1,75 X 95	3
99	3240.164	nut M 8	6
100	7565.013	washer diam.12	3
101	5957.011	lockpin	3

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