

**LOMBARDINI**

A KOHLER COMPANY

Group: 6LD

Engine: 6LD 400/V Drawing: B

CONN.ROD/PISTON/CYLINDER/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING/MOUNTS

POS.	CODE	DESCRIPTION	Qty
1	8211.017	ring set +0,50	1
1	8211.018	ring set +1,00	1
1	8211.056	ring set std.	1
6	6850.108	gear side stud	1
7	6850.106	flywh. side stud	2
9	1240.017	snap ring	2
10	8480.060	gudgeon pin (diam.20)	1
11	6500.730	PISTON SET std	1
11	6500.731	PISTON SET +0,50	1
11	6500.732	PISTON SET +1,00	1
17	7626.048	connect.rod washer	2
18	1526.030	CONNECTING ROD	1
20	1640.082	big end bushing std.	1
20	1640.083	big end bushing -0,25	1
20	1640.084	big end bushing -0,50	1
28	1770.083	bolt M 8 X 1,25 X 50	2
29	2380.457	cylinder	1
29a	4898.014	kit cylinder-piston set-emery gasket set	1
34	9000.069	eXpansion plug	2
36	8675.135	crankshaft support	1
36	8675.273	crankshaft support	1
37	1760.001	bolt M 6 X 1 X 10	4
38	1210.092	seal ring	1
41	7626.043	washer diam.14,5	1
42	1800.030	bolt M 14 X 35 sin.	1
47	6780.076	stud M 8 X 18 (34)	5
48	1770.039	bolt M 8 X 1,25 X 28	1
49	7625.060	washer diam. 8,4	1
50	1257.008	thrust washer	1
50a	«-----»	thrust washer	0
52	5095.076	flywheel guard	1
55	1213.056	seal ring 28 X 38 X 7	1
57	3030.028	ball bearing DL 2820	1
58	4601.020	gasket 0,25	1
59	1510.223	CRANKCASE	1
62	1611.012	bearing std. (flyheel side)	1
62	1611.013	bearing -0,50 (flyheel side)	1
62	1611.014	bearing -1,00 (flyheel side)	1
62	1611.228	bearing -0,25 (flyheel side)	1
63	3240.164	nut M 8	1
65	2816.036	crown gear z=98	1
66	«-----»	flywheel (ind.-K.AGR)	0
67	9880.666	FLYWHEEL with CROWN for alternator 12/16 A	1
70	8460.055	locating dowel	2
75	4670.016	copper gasket diam.14	1
76	8965.005	oil drain plug M 14	1
77	9732.063	screw M 8 X 35	9
78	9732.074	screw M 8 X 20	1
79	6645.156	GEAR COVER	1
80	1611.018	bearing std. (gear side)	1
80	1611.019	bearing -0,50 (gear side)	1
80	1611.020	bearing -1,00 (gear side)	1
81	2280.048	flywheel side key	1

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POS.	CODE	DESCRIPTION	Qty
82	1050.338	CRANKSHAFT std (mm 332)	1
83	2280.047	key 4 X 5,5 X 16	1
84	«-----»	gasket 0,40	0

