

**CYLINDER HEAD/ROCKER ARM BOX/VALVES**

POS.	CODE	DESCRIPTION	Qty
1	<----->	washer diam.10,5	0
2	3240.124	nut	8
3	8506.003	engine lifting eye	2
4	9731.040	screw M 8 X 60	4
5	9032.064	FILLER OIL CAP	1
6	1200.015	O ring 137 for filler oil cap	1
7	2125.079	rocker arm cover with hole for oil filling	1
8	6410.018	retainer with half-collets	4
9	4330.041	ROCKER ARM ASS.Y	1
10	3240.010	nut M 7	4
11	<----->	safety plate	0
12	3240.018	nut M 8	4
13	8655.004	ROCKER ARM SHAFT	2
14	3240.010	nut M 7	2
15	7701.022	washer	8
16	1240.007	snap ring	4
17	<----->	eXhaust v.guide +0,50	0
17	4845.248	eXhaust v.guide std.	2
18	1160.021	circlip	4
19	4845.182	inlet v.guide std.	2
19	4845.183	inlet v.guide +0,50	2
20	4400.021	gasket 0,50	2
21	<----->	ROCKER ARM COVER	0
22	9201.072	CYLINDER HEAD WITH SEATS AND GUIDES	2
23	1202.013	O ring 108	2
24	<----->	pin - no longer avail.	0
25	5755.004	valve spring	4
26	2135.072	cap	2
27	9850.055	screw	2
28	6780.091	stud M 8 X 38 (51)	4
29	9765.001	screw M 6 X 8	2
30	9850.002	rocker arm adjuster	4
31	<----->	see Pos. 9	0
32	9820.080	screw	2
33	4670.062	copper gasket diam. 6,2 X 10 X 1,5	2
34	8000.057	eXhaust v.seat	2
35	4730.018	head gasket 0,80	2
35	4730.064	head gasket 1,00	2
35	4730.065	head gasket 0,60	2
35	4730.074	head gasket 0,70	2
35	4730.075	head gasket 0,90	2
35	4730.333	head gasket 0,50	2
35	4730.334	head gasket 0,55	2
35	4730.335	head gasket 0,65	2
35	4730.336	head gasket 0,75	2
35	4730.337	head gasket 0,85	2
35	4730.338	head gasket 0,95	2
35	4730.339	head gasket 1,05	2
35	4730.340	head gasket 1,10	2
36	8000.031	inlet v.seat	2
37	6780.085	stud M 8 X 35 (47)	4
38	6780.012	stud M 8 X 25 (37)	2
39	6780.059	stud M 8 X 80 (92)	2

**Group: 8LD**

**Engine: 8LD 665-2 Drawing: L**

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POS.	CODE	DESCRIPTION	Qty
40	3430.067	spring seat (bottom)	4
41	9685.040	eXhaust valve	2
42	9652.030	intake valve	2

**L**  
**8LD**

