

**LOMBARDINI**

A KOHLER COMPANY

Group: 15LD

Engine: 15LD 400 Drawing: C

CYLINDER HEAD/ROCKER ARM BOX/VALVES/TIMING/SPEED GOVERNOR

POS.	CODE	DESCRIPTION	Qty
1	1410.165	push rod	2
2a	7215.113	hydraulic push rod	2
3	«-----»	CAMSHAFT ASS.Y with compr.rel.	0
3a	1011.659	CAMSHAFT ASS.Y with antireverse compr.rel.	1
4	«-----»	see pos. 3	0
6a	1015.077	compression shaft	1
7	1301.245	thrust washer diam.28,8X16X0,5	1
7a	1301.354	thrust washer diam.28,8X18X0,5	1
8	«-----»	see pos. 3	0
9	6231.211	pin	2
10	5660.103	spring	1
10	5660.104	spring for engine with electric starting	1
11	«-----»	see pos. D 86	0
12	7200.276	DRIVE ROD ASS.Y	1
13	«-----»	see Pos. 18/18a	0
16	1240.004	circlip diam. 10	1
17	7770.171	roller 3 X 27,8	2
18	«-----»	GOVERNOR ASS.Y	0
18a	4896.435	GOVERNOR ASS.Y	1
19	«-----»	camshaft (std - without compression release)	0
19a	1011.675	camshaft with antireverse release (std - without compression re	1
20	9820.168	self-tapping screw 3,9 X 9,5	3
21	«-----»	see Pos. 28	0
23	7625.270	washer	1
24	«-----»	see Pos. 28	0
25	9732.016	screw M 6 X 40	3
26	8506.003	engine lifting eye	1
28	2125.650	ROCK.ARM COVER ASS.Y	1
28	2125.660	ROCK.ARM COVER ASS.Y for low temperature	1
29a	3203.050	selflocking nut M 6	2
30a	«-----»	rocker arm nut	0
30b	3512.022	spacer	2
31a	«-----»	rocker arm	0
31b	1541.258	rocker arm	2
32	6780.027	stud M 8 X 50	1
32a	9730.024	screw M 8 X 16	2
33	3240.164	nut M 8	2
35	7625.061	washer diam. 8,4	2
36	«-----»	see Pos. 28	0
37	6780.164	stud M 8 X 55	1
38	«-----»	see Pos. 28	0
41	4400.097	gasket	1
42	9820.181	screw M 3,5 X 6,5	5
43	9732.078	screw M 6 X 25	2
44	9200.719	CYLINDER HEAD WITH SEATS AND GUIDES	1
45a	6760.097	stud M 6 X 30	2
46	«-----»	stud M 6 X 45	0
47	1862.152	fixing head bolt	4
48	7625.130	washer diam. 10,2	4
49	6410.136	retainer with half-collets	2
50	5755.155	valve spring	2
51	3430.114	cup	2
52	4535.015	valve retainer	2

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POS.	CODE	DESCRIPTION	Qty
53	4845.218	inlet valve guide	1
54	8000.218	inlet v.seat	1
55	4730.751	head gask. 1,0 diam. 82,5 - no semicircular cut	1
55	4730.752	head gask. 1,1 diam. 82,5 - 1 semicircular cut	1
55	4730.753	head gask. 1,2 diam. 82,5 - 2 semicircular cuts	1
55	4730.759	head gask. 1,0 diam. 83,5 - no semicircular cut + 1 mm on the	1
55	4730.760	head gask. 1,1 diam. 83,5 - 1 semicircular cut + 1 mm on the in	1
55	4730.761	head gask. 1,2 diam. 83,5 - 2 semicircular cuts + 1 mm on the i	1
56	8000.219	eXhaust v.seat	1
57	4845.219	eXh.valve guide	1
58	9652.163	intake valve	1
59	9685.155	eXhaust valve	1
61	«-----»	GASKET SET - see Pos. C 61a	0
61a	8205.125	RING AND GASKET COMPLETE SET (without Pos. C 55-55a-55b)	1
62	9032.086	filler oil cap	1
63	1200.082	O ring 3106	1
64	7620.017	washer	2
65	4775.588	gasket	1
66	6045.150	journal	2
67	7770.172	roller 3 X 15,8	1
72	5600.049	compression spring	1

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