


CONN.ROD/PISTON/CRANKSHAFT/FLYWHEEL/CRANKCASE/FLANGING

POS.	CODE	DESCRIPTION	Qty
1	8211.282	ring set std.	1
1	8211.283	ring set +0,50	1
1	8211.284	ring set +1,00	1
2	6502.895	PISTON SET std	1
2	6502.896	PISTON SET +0,50	1
2	6502.897	PISTON SET +1,00	1
2	6502.898	PISTON SET std (EPA II)	1
3	1160.065	circlip	2
4	8480.103	gudgeon pin	1
5	«-----»	CONNECT.ROD -0,50	0
5	1526.264	CONNECT.ROD (steel)	1
7	1770.177	connecting rod bolt	2
7a	7770.256	roller 3 X 5	2
8	9080.132	plug diam. 6	1
9	1051.229	CONICAL PTO CRANKSHAFT without equalizer device	1
9	1051.358	CONICAL PTO (dia.28) CRANKSHAFT without equalizer device	1
9b	1051.226	"CRANKSHAFT EXT 6 SAE Ø 1"" without equalizer device for steel	1
10	«-----»	see Pos. 9/14	0
11	2280.067	key 5 X 7,5 X 19	1
11a	2280.050	key 6,32 X 6,32 X 60	1
13	«-----»	see Pos.14	0
14	1051.230	CONICAL PTO CRANKSHAFT with equalizer device	1
14	1051.359	CONICAL PTO (dia.28) CRANKSHAFT with equalizer device	1
14b	1051.228	"crankshaft EXT 6 SAE + Ø 1"" with equalizer device"	1
15	1200.035	O ring 107	1
16	7625.060	washer diam. 8,4	1
17	1770.039	bolt M 8 X 1,25 X 28	1
18	9730.024	screw M 8 X 16	2
18a	9080.270	threaded plug M 8	3
19	3800.037	flange	1
20	4400.075	gasket	1
21	1970.140	sleeve	2
22	6645.712	CRANKCASE COVER	1
22	6645.714	CRANKCASE COVER B&S and SAE J 609 B	1
22a	6645.661	CRANKCASE COVER for oil alert device	1
22a	6645.715	CRANKCASE COVER B&S and SAE J 609 B for oil alert device	1
23	9730.031	screw M 8 X 40	15
24	1611.209	bearing std.	1
24	1611.210	bearing -0,25	1
24	1611.211	bearing -0,50	1
24	1611.212	bearing -1,00	1
25	1213.390	seal ring 30X50X7	1
26	4775.588	gasket	1
27	1111.267	equalizer shaft	1
28	3002.077	equalizer shaft ball bearing	2
29	6780.180	stud M 8 X 67	1
30	1510.949	crankcase (fitted for feed pump and el.starting)	1
30	1510.950	crankcase with side filler oil (for feed pump and el.st.)	1
30	1510.977	crankcase with side filler oil on feed pump flange (for el.st.)	1
30	1511.136	crankcase (fitted for feed pump, el.starting and oil alert devi	1
30	1511.138	crankcase with side filler oil starting motor side (for feed pu	1
33	9881.359	FLYWHELL with CROWN	1
33	9881.360	FLYWHEEL ASS.Y with crown and plastoferrite rotor 12V 12/20A	1

Group: 15LD
Engine: 15LD 440 Drawing: B

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POS.	CODE	DESCRIPTION	Qty
34	2816.204	crown gear Z=102	1
35	«-----»	see Pos. F 40	0
37	1800.030	bolt M 14 X 35 sin.	1
38	7626.043	washer diam.14,5	1
39	9881.308	flywheel std.	1
40	1213.396	seal ring 40X55X7	1
41	6780.180	stud M 8 X 67	1
42	4350.007	gasket	2
43	1970.338	bushing	2
44	3002.081	ball bearing 6308-C3	1
45	9040.012	plug M 14	2
46	395R.015	suction oil filter	1
47	9765.108	screw M 10	2
47	9765.162	screw M 10 X 1	2
48	«-----»	see Pos. 28	0
49	9032.086	filler oil cap	1
50	1200.082	O ring 3106	1
51	9730.010	screw M 6 X 16	2
52	1570.059	oil filler	1
53	1201.084	O ring 2093	1
55	1901.169	oil pressure adjuster screw M 10	1
56	4670.059	copper gasket diam.10	1
57	3800.064	flange for side filler oil	1
58	4400.078	joint	1
59	«-----»	see Pos.E 28b	0
61	8510.157	bracket	1
62	6585.138	pressure pump for oil alert device	1
65	9700.123	no back valve	1
68	2501.146	hollowstud	2
69	4670.059	copper gasket diam.10	2
70	1901.030	union bolt M 10	1
71	9732.084	screw M 6 X 12	1
72	9400.157	oil pipe to drive pressure pump for oil alert device	1
73	3240.032	nut	4
74	7555.008	washer diam.10	4
75	7625.020	washer diam.10,5	4
76	«-----»	engine mount	0
77	1780.008	bolt M 10 X 1,5 X 40	4
78	1640.122	big end bushing std.	1
78	1640.123	big end bushing -0,25	1
78	1640.124	big end bushing -0,50	0
79	7625.007	washer diam. 6	2
83	3440.058	oil alert device	1
84	1862.149	hollowstud	1
85	771R.001	washer diam. 5,3	1
86	9730.003	screw M 5 X 10	1
87	326R.095	hollowstud	1
88	7625.007	washer diam. 6	2
89	3240.008	nut M 6	2
90	3730.098	fuel filter	1
91	2501.158	hollowstud	1
92	4670.001	copper gasket diam. 6,2 X 10 X 1	1
93	1901.171	deaeration plug	1

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POS.	CODE	DESCRIPTION	Qty
96	1755.001	bolt M 5 X 0,8 X 8	1
97	7565.003	washer diam. 5	1
98	6927.372	guard	1
99	1200.016	O ring 137	1
100	3440.052	oil alert device	1
101	6370.631	plate	1
102	7625.007	washer diam. 6	2
103	1760.003	bolt M 6 X 1 X 12	2
104	9765.111	threaded plug	1

