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Instructions manual, Operation and Maintenance

AIR-CONDITIONING / GEN-SET SYSTEM

AUS version





TYPE: ECOWIND 350 ECC

MODEL: 350 "C" - 12/24 V



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TYPE: ECOWIND 350 ECC MODEL: 350 C - AUS 12/24 V

LOMBARDINI S.r.I.

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ECOWIND WARRANTY CLAUSE

Products manufactured by Lombardini S.r.l., are guaranteed against conformity faults for a period of 12 months from the date of delivery to the first end user.

The warranty for stationary units, working at constant speed and/or slightly variable speeds with the regulation limits, is limited to a maximum of 1000 operating hours within the above period (12 months).

The warranty for parts that are subject to wear and deterioration (injection/power supply units, electrical system, cooling system, sealing, non-metal piping, belts) is limited to a maximum of 1000 operating hours within the above period (12 months).

Please refer the manuals supplied with each product for the procedures for correct maintenance and regular replacement of these parts.

For the purposes of the warranty and given their technical nature, products must be installed by qualified personnel.

G The list of authorised Lombardini S.r.l. service centres can be found in the "Service" booklet **B** supplied with each product.

Special warranties must be agreed to in writing for important modifications to the product.

Within the above stated periods Lombardini or one of its authorised service centres will replace and/ or repair any of its products which, upon examination by Lombardini or an authorised Lombardini agent, are found to be defective in workmanship or materials.

Any other responsibility/obligation regarding expenses, damages and direct/indirect losses deriving from use of the motors or from the total or partial impossibility of using them, is excluded. Repair or replacement of any component will not extend or renew the warranty period.

Lombardini's warranty obligations as per the previous paragraphs are not valid if:

- Products are not installed correctly and hence the correct operating parameters are compromised or altered:
- Use and maintenance of the products does not comply with the instructions provided by Lombardini S.r.l. in the operation and maintenance booklet supplied with each product;
- The seals affixed to the motor by Lombardini have been tampered with;
- Spare parts are not Lombardini originals;
- The fuel supply and injection systems are damaged due to the use of unsuitable or poor quality
- There are electrical failures caused by components connected to the electrical systems and which have not been supplied or installed by Lombardini S.r.l.;
- Products have been repaired, disassembled, or altered by any party other than an authorised Lombardini agent.

With the expiry of the above warranty period(s) and/or the specified operating hour limitations, Lombardini will have no further responsibility or obligations as per the previous paragraphs of the clause.

Any warranty request regarding the non-conformity of a product must be addressed to the Lombardini S.r.l. service centres.



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CONFORMITY:



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1.1 INTRODUCTION

Important warnings

To safeguard both professional and non-professional users, as well as authorised installation and maintenance technicians, and to prevent the possibility of damage to the equipment, make sure that you are familiar with the entire contents of the instruction manual before performing any operation on the system.

Restrictions



Users (professional and non-professional) must in no way follow the instructions destined for specialised and authorised installation and maintenance technicians.

ECOWIND by Lombardini declines all responsibility for damage caused to things, persons, animals or the equipment itself as a result of non-observance of this regulation.

Limited liability

ECOWIND by Lombardini declines all responsibility for damage caused to persons or things resulting from improper use of the system.

1.2 Preliminary information regarding how the system works

The Ecoulor air-conditioning system has been designed to carry out the following functions:

- Conditioning of the area in which it is installed (vehicle cabs or other areas to be air-conditioned), according to the specifications shown inside this documentation;
- Recharging the battery of the vehicle on which the system is installed, as described in paragraph 3.7 "Battery charging function".

1.3 OPERATING PRINCIPLE

General description

The air-conditioning system is able to regulate the temperature inside the vehicle cab, or in the area in which the split unit is installed. The desired temperature may be set using the controls on the control pad (depending on the model) located on the split.

1.4 GENERAL AND SAFETY WARNINGS

Symbols used inside the manual

The following symbols will be used throughout the manual to highlight particularly important information and warnings:



ATTENTION: This symbol highlights accident prevention rules for the operators and/or other persons at risk.



WARNING: This symbol indicates that there is a risk of damage to the line and/or its components.



NOTE: This symbol highlights important information.



1.5 C E IDENTIFICATION PLATE

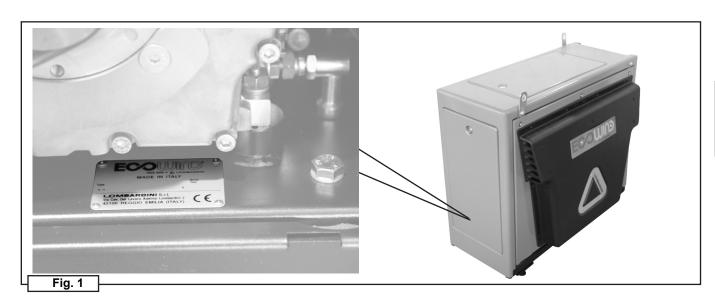
The air-conditioning system is manufactured in a European Union state, and therefore complies with the safety requisites of Machinery Directive 98/37/EC, in force since 23 July 1998.

This conformity is certified by the "CE" mark located on the body of the power unit, inside the front protective casing.



NOTE!

Do not damage or remove the CE identification plate (below engine), even when the system is resold.



1.6 DIRECTIVE AND STANDARD REFERENCES APPLIED

Legal provisions	
Reference	Title
P. D. no. 459 of 24.7.96	Implementation of EEC Directive no. 89/392 known as the Machinery Directive
L. D. no. 476 of 4.12.92	Implementation of EEC Directive no. 89/336 regarding Electromagnetic Compatibility (EMC)
	Table 1-1

EU Directives	
Reference	Title
EU Directive no. 98/37	Machinery Directive 89/392/EEC codified 98/37
EU Directive no. 89/336	Electromagnetic Compatibility (EMC)
Directive 2000/2/EC	Directive regarding electromagnetic compatibility (EMC) for agricultural and forestry tractors.
Directive 2004/104/EC	Directive regarding electromagnetic compatibility (EMC) for motor vehicles and their trailers.
Directive 95/54/EC	Directive regarding electromagnetic compatibility (EMC) for motor vehicles.
ECE R10	ECE/UN regulation regarding electromagnetic compatibility for motor vehicles.
	Table 1-2



2.1 GENERAL DESCRIPTION OF THE AIR-CONDITIONING SYSTEM

The Ecoulor air-conditioning system consists of the following main units/elements:

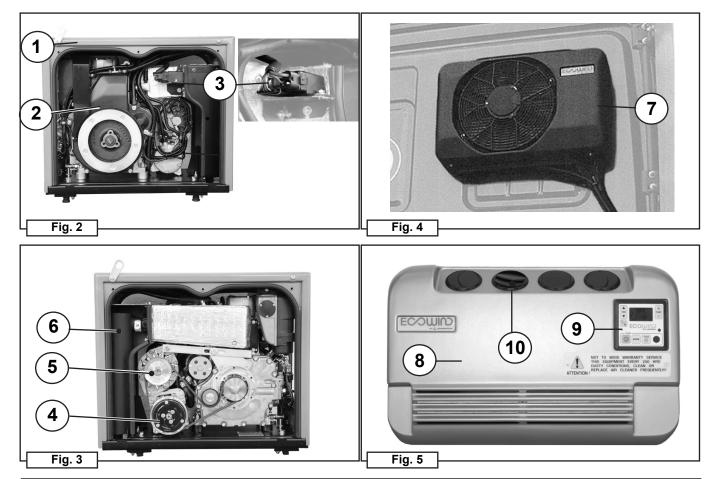
- Power unit;
- Condenser;
- Split (diffuser);
- Cooling circuit pipes and electrical cables;
- Accessories.

2.2 Description and arrangement of the components of the air-conditioning system

Description of the main functional components

Figures 2-3-4-5 show the main components of the air-conditioning Genset system:

- Support structure of the power unit;
- 2 Power unit: its function is to supply energy at the right power to the entire system, by the action of a diesel motor;
- 3 ECU Power Unit.
- 4 Compressor: the function of the compressor is to increase the pressure of the coolant by compressing it and sending it to the condenser by transforming it from gas to liquid form;
- 5 Alternator: the function of the alternator is to keep the vehicle battery and the system charged;
- 6 Exhaust gas muffler;
- 7 Condenser: the function of the condenser is to transform the coolant from gas to liquid form;
- 8 Split (evaporator): its function is to cool or regulate ambient temperature in which it is installed;
- 9 Split control panel: allows manual access to all the system functions
- 10 Adjustable nozzles for the distribution/direction of the airflow.





2.3 TECHNICAL CHARACTERISTICS

	Table of tee	chnical data	
Air-conditioning system	ECOUID.		
Model	350 "C" - AUS		
Dimensions and weight	Power unit	Condenser	Split (diffuser)
Length	710 mm	560 mm	560 mm
Height	560 mm	360 mm	360 mm
Depth	290 mm	120 mm	 140 mm
Weight	110 kg *	6 kg	10 kg
* Without support structu	ire		-
	350 C - AUS	Technical data	
Fuel		Diesel for a	utomotive use
		(taken from the ve	ehicle's own tank for
		models installed	directly in vehicles)
Maximum fuel consumpti	on	0,7 li	tre/ h
Cooling capacity		13.000 btu/	h (3.800 W)
Coolant		R-1	34a
Quantity of coolant		The amount of gas may v	max 1200 gr. * ary according to pipe length 1 - pag. 12
Optimum operating press	sure: Delivery pressure HP = 13	÷ 17 bar - @ 30°C ext temp.	
ATTENTION !!!	Intake pressure LP = 1 ÷ 3	B bar - @ 30°C ext temp.	
It is important to comply Non-observance of this re	with the above quantities. commendation could compromis	e the performance of the syste	m
Onboard electrical power	supply	12 V	24 V
Battery recharge capacity	/ (alternator)	70 A - MAX	40 A - MAX

Onboard electrical power supply	12 V	24 V
Battery recharge capacity (alternator)	70 A - MAX	40 A - MAX
Evaporator airflow	600 m³/h - MAX	600 m³/h - MAX
Control system power supply	12 Vdc	24 Vdc

2.4 CHARACTERISTICS OF COOLANT

Recommended products:	Fluorocarbon coolant R-134a	TETRAFLUORETHANE
	Compressor oil	PAG SP 20 or equivalent

Non-recommended Products:

ATTENTION – All coolants not mentioned in the "recommended products" section are not to be considered for use, are inappropriate and hence prohibited.

Lombardini S.r.I declines all responsibility for damage to persons or things caused by non-observance of this regulation.

Safety warnings: It is important to observe the following safety regulations when carrying out maintenance on the system:

ATTENTION – fluorocarbon coolants evaporate rapidly, freezing anything with which they come into contact, if accidentally released in liquid form into the atmosphere. Furthermore, in the presence of flames or electrical short circuits, they may produce toxic gases capable of causing serious irritation to the respiratory tract.

Moreover, this kind of coolant tends to displace air, causing a reduction in the level of oxygen and the risk of suffocation. Always take precautions when working with coolants or on air-conditioning systems that contain coolants, particularly in closed or confined spaces.



TEMPERATURE SUC LOW TEST QTY R134a HOSE LENGHT DISC HIGH PRESS. **PRESS** EXT °C N° SIZE mt bar bar G 10 10 1200 #1 G 08 10 30,5 16 G 06 3 N° °C bar SIZE bar gr mt 5 G 10 1100 G 08 5 30,4 16 G 06 3 N° SIZE mt bar bar gr G 10 1,5 1000 #3 30,7 2 16 G 08 1,5 G 06 1,5

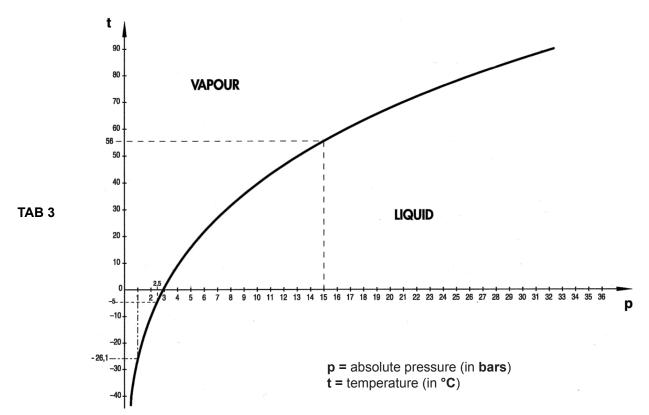
TAB 1

TAB 2

REFE	RENCE PRESSUR	E TABLE
Outside	•	ent compressor (F) 09, SDH15)
Temperature	R1	34a
(°C)	LP (kg/cm²)	HP (kg/cm²)
	minmax	minmax
15,5	0,53,0	9,513,0
21,0	0,53,0	12,517,5
26,5	0,53,0	14,020,5
32,0	0,53,5	16,024,0
38,8	0,53,5	18,525,5
43,0	0,53,5	22,028,0

A/C pressures according to ambient temperature for R134a





Pressure/temperature diagram for the R134a refrigerant

OIL FOR R-134 A PHYSICAL PROPERTY

LUBRICANT		SP20
SPECIAL GRAVITY	15°C	1.044
COLOUR (ASTM)		L 0.5
KINEMATIC VISCOSITY (cst)	40°C 100°C	104.5 21.15
VISCOSITY INDEX		235
FLASH POINT		230
POUR POINT		< -50
FALEX LOAD TEST (LBS/IN²)		1350
CRITICAL UPPER SOLUBILITY POINT LOWER (°C)		+52 (3%) < -40
TYPE		PAG

TAB 4



2.5 Operating limit conditions



WARNING

Alternator operating limits

The system uses an alternator that is able to supply enough energy to guarantee the functions mentioned under "general operating features".

In the event of alternator overload, caused by the addition of other equipment, Lombardini S.r.l. declines all responsibility regarding possible faults in the system or other vehicle equipment and facilities



3.1 RESIDUAL RISK OF CONTACT WITH COOLANT

Origin of the residual risk: This risk exists in the event of accidental contact with the coolant. The characteristics and the

safety warnings of the coolant are described in section "Characteristics of coolant".

ATTENTION: First aid treatment in the event of contact with the coolant.

Contact with EYES: • if there is contact with the liquid, rinse thoroughly with water and seek immediate medical attention.

• rinse the area with plenty of lukewarm water and stay calm; Contact with SKIN:

• wrap the burns in thick, dry, sterile bandages to protect the area from further infections or wounding;

• seek medical attention.

INHALATION: • immediately remove the patient to the open air and, if necessary, help him/her to breathe again;

• seek medical attention and remain with the patient until the arrival of professional help.

3.2 SAFETY DEVICES

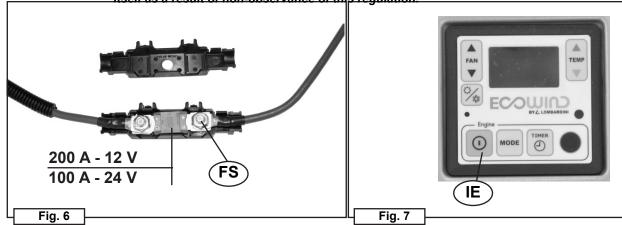
Introduction: The ECOWIND air-conditioning system is equipped with safety devices illustrated below, which protect users, specialised technicians and the system itself:

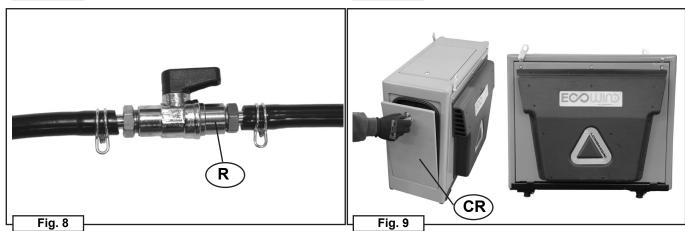
- Automatic reset fuses to protection of all systems electrical/electronic
- Main electric power supply fuse FS (Fig. 6);
- Split Strat/Stop button for IE (Fig. 7) and stop emergency;
- Fixed protection cases (CR) (Fig. 9);
- · Motor oil safety pressure switch;
- Polarity reversal protection

- Motor oil temperature sensor;
- Coolant gas safety pressure switch;
- Diesel on/off cock (R) (Fig. 8).
- Waterprof connectors IP68

ATTENTION: Safety devices must by no means be tampered with or removed.

Lombardini declines all responsibility for damage caused to things, persons, animals or the equipment itself as a result of non-observance of this regulation.







3.3 SUMMARY DIAGRAM OF THE ECOUNDITIONING SYSTEM FOR MODEL:

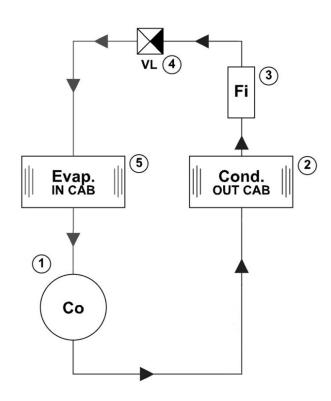
350 C

CONVENTIONAL COOLING CYCLE

The diagram in figure 7 shows the flow chart of the conditioning process:

- HP) High pressure Compression (min 10 max 27 bars _coolant R 134 a);
- **LP)** Low pressure Intake (min 1 max 5 bars_coolant R 134 a);

N.B.: Optimal values for a correct functioning of the system are: suc 1.5 ÷ 2.0 (bar) - dics 13÷17 (bar)



LEGEND:

- 1 COMPRESSOR AC;
- 2 AC CONDENSER;
- 3 DEWATERING FILTER;
- 4 EXPANSION VALVE;
- 5 EVAPORATOR AC;

GAS R134a LOW PRESSURE (LP)

GAS R134a HIGH PRESSURE (HP)



3.4 DESCRIPTION OF OPERATING MODES

Operating mode types for the user (professional and non-professional)

The evaporator unit (split), according to the settings and procedures described in the paragraphs under "Operating instructions".

3.5 OPERATING INSTRUCTIONS

Control equipment and commands

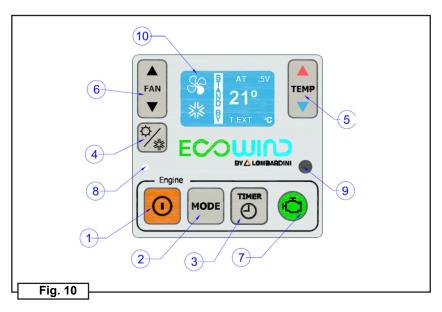
General description of control devices

The control apparatus on the system has been designed to handle the air-conditioning of special vehicle where the cooling power is supplied by the diesel motor. In addition to its normal air-conditioning functions it also supervises and controls correct function of the diesel motor. It can also monitor battery voltage, and, if necessary, recharges it automatically.



3.6 KEYPAD: Instructions and Use ECO 350 "C" ECC

This keypad located on the internal unit (Split) allows the user to programme all the system functions.



Control panel (touchpad, Fig.10).

- 1 ON OFF, Power Unit engine ignition / stop.
- 2 System operating mode selector.
- 3 Timer mode selector.
- 4 Ambient climate mode selector.
- **5** Ambient climate thermostat selector.
- **6** Split suction fan speed selector.
- 7 APU engine status LED.
- 8 System reset button.
- 9 IrDA infrared sensor.
- 10 System information display

DATA-SHEET

- Operating voltage: 12V (6-16V)/ 24 V (18-30 V)
- Maximum absorption in stand-by mode: 20 mA
- BLUE display, negative dot MATRIX STN
- Digital control system
- Automatic battery recharge system
- Tone signal confirmation (beep)

SAFETY

- Polarity reversal protection
- Electric system totally protected using automatic rearming fuses
- Fuse for general supply circuit protection: 200 A (12V) / 100 A (24V)
- Emergency stop button
- Waterproof connectors IP 68



GENERAL INFORMATION

The machine operating modes are outlined through the buttons that are on the ECC module control panel.

All system operating and setting parameters in "AIR CONDITIONING" and "HEATING" mode are executed by the ECC unit only when the Power Unit (diesel engine) is working.

The split suction fan works with stopped Power Unit when the "FAN" ventilation mode is on. This parameter allows the activation of the control mode for fan self-disabling. When the set batteries' minimum voltage value is reached – OFF FAN \leq 11.7 (12 v) / \leq 23.0 (24V) Volts, the system automatically stops.

CONTENTS

1. DESCRIPTION KEY PAD CONTROL

- 1.1- Selector POWER _ Start / Stop
- 1.2- Selector MODE
- 1.3- Selector TIMER
- 1.4- Selector CLIMA
- 1.5- Selector TEMP
- **1.6-** Selector FAN
- 1.7- Led status diesel engine
- **1.8-** Reset
- 1.9- IrDA infrared sensor
- 1.10- Display

2. CLIMATE SECTION

- 2.1- Climate Mode (CLIMA)
- 2.2- Starting
- 2.3- Temperature adjust
- 2.4- Automatic fan
- 2.5- Ventilation mode (FAN)
- 2.6- Starting

3. GENSET SECTION

3.1- Starting

4. AUTOMATIC RECHARGE BATTERY SECTION

4.1- Starting

5. TIMER SECTION

5.1- Programming

6. ALARMS SECTION

- 6.1- General information
- 6.2- Primary Alarms
- 6.3- Generic service alarm
- 6.4- Device alarms

7. REMOTE CONTROL

7.1- Description



1 – FUNCTIONS KEY PAD DESCRIPTIONS

1.1 - POWER selector "1" (start / stop engine)

The system is activated by pressing POWER selector "1". 10 seconds after the last set control, the system will activate the automatic sequence for PU* engine ignition will be activated after the preheating time (maximum of 5 attempts). If ignition is not carried out within 5 maximum attempts, the system will send a "start-up failure" alarm by means of the "G" display and will set the system in OFF mode (see warning section).

For a functioning system, if the POWER selector "1" has again been pressed, the system's stop sequence will be activated. The PU diesel engine, as well as the whole electronic apparatus, will stop after about 30 seconds based on the command indicated above. This time interval is needed to correctly cool down the diesel engine before it stops. During this period of system shut down, the "WAIT" sign will inherently be seen on the "G" display.



"IMMEDIATE EMERGENCY SHUT DOWN".

In order to activate the immediate shut down of the system (with relevant PU diesel engine shut down), the POWER selector "1" will have to be pressed for at least 3 seconds. Upon doing this, the system will be set in OFF mode.

PU* _ Power Unit

1.2 - MODE selector "2"

Pressing in sequence the MODE selector "2" will bring about the following modes:

- AIR-CONDITIONING MODE
- ► CURRENT GENERATOR (DC) MODE
- AUTOMATIC BATTERY RECHARGE MODE

1.3 - TIMER selector "3"

The system can be set in automatic start or stop mode by pressing TIMER selector "3" depending on the user's preset time.

1.4 - CLIMATE selector "4"

Allows to choose one of the three preferred climate modes inside the cab: conditioned air AC (cooling) and forced air FAN (ventilation).

1.5 - TEMP balancer "5"

Allows to increase or decrease the temperature set value (°C or °F) inside the cab.

1.6 - FAN balancer " 6"

Allows to increase or decrease the ventilation set value (flow) inside the cab.

1.7 - Diesel engine state LED indicator "7"

Monitors the functionality of the power unit diesel engine. "OFF" Led - engine stopped, "GREEN" Led - diesel engine is working, "RED" Led - warning signal indicating a malfunction **in the APU diesel engine.**. This LED will also indicate any type of alarm warning the system encounters.



1.8 - RESET button "8"

Allows to completely reset every electronic apparatus of the control system (in case of blockage).

1.9 - INFRARED SIGNAL RECEIVER "9"

Allows to receive IrDA infrared signals given off by the remote control and transmits them to the ECC (electronic module) for functions control.

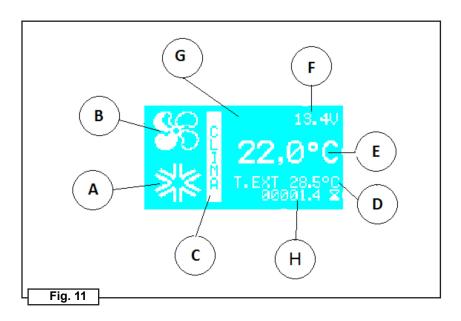
1.10 - SYSTEM INFORMATION DISPLAY "10"

Allows real-time monitoring of all information and set-up functions for the system.



2 - AIR CONDITIONING SECTION

2.1 - CONDITIONING MODE (AC)



2.2 - START- UP

Press POWER selector "1" and then MODE selector "2" to obtain the right air-conditioning set-up. The CLIMA position "C" icon will appear on "G" display (Fig.11). The preferred climate set-up is done by clicking on the AMBIENT selector "4". The ICE position A (snow flake) icon will appear. The system is now set on AIR-CONDITIONING (cooling) mode. All other visual information on the "G" display corresponds to the following:

"B" - split ventilation set-up level, "F" - instant vehicle accumulator / battery voltage value, "E" - temperature inside the cab set value, "D" - external temperature instant value, "H" - system function hour counter.

After 10 seconds the last set-up command and later on the automatic ignition sequence of the APU diesel engine will be started. The AC gas compressor will be activated to start the cooling cycle about 5 seconds after the PU diesel engine start. This is the required time for full engine functional.



WARNING!

During system shut down, the electronic module "ECC" always records the last command that was done. When restarting the system, the last set functions will remain unaltered (previously recorded). Check for the preferred function (air-conditioning or ventilation) by monitoring the "G" display. In order to choose a different parameter from the recent set-up, MODE selector "4" will have to be repeatedly pressed while monitoring the display information until the system is able to bring about the desired mode.

2.3 - TEMPERATURE

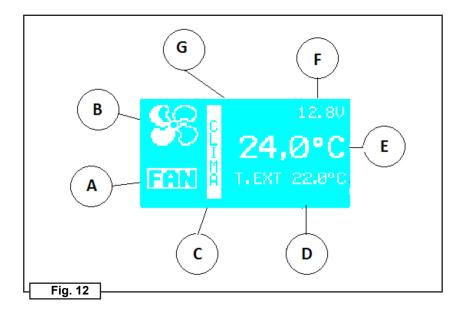
To change the temperature inside the cab (from Min 15°C/60°F to 30°C/85°F) TEMP balancer "5" will have to be repeatedly pressed until the desired value is reached. The RED colored triangle (up) inside balancer "5" is pressed to increase temperature; on the contrary, the BLUE colored triangle (down) inside the same balancer is pressed to decrease temperature. The temperature set value will be displayed at the center of "G" display with numbers following the letter "E".

2.4 - AUTOMATIC VENTILATION

Push one of the triangles inside FAN balancer "6" until they reach the relevant level between 1 and 8 ventilation to activate the "AUTO" mode (automatic split suction fan air capacity). Upon confirming the setting, the AUTO wording will appear under the FAN "B" icon on the "G" display. The setting of this function requires to automatically choose the air fan capacity in relation to the difference between set temperature "TI" and temperature inside the cab "TA". The bigger the difference between these two parameters, the bigger the ventilation level that needs to be adopted.



2.5 - VENTILATION MODE (FAN)



2.6 - START-UP

Press POWER selector "1" and then MODE selector "2" to obtain the right air-conditioning set-up. The CLIMA position "C" icon will appear on "G" display (Fig.12). The preferred climate set-up is selected by clicking on the AMBIENT selector "4". The FAN position "A" icon will appear on "G" display together with the HELIX position "B" icon. The system is now set on VENTILATION mode. All other visual information on the "G" display corresponds to the following:

"B" - split ventilation set-up level, "F" - instant vehicle accumulator / battery voltage value, "E" - temperature value inside the cab, "D" - external temperature instant value.

NOTE. The Power Unit diesel engine will not start working during the FAN ventilation mode. The system is equipped with an automatic voltaic threshold suitable for the system's electric disconnection. If the voltage level of the battery/accumulator goes below ≤ 11,7 (12V) / ≤ 23 (24V) Volts, the system will automatically disconnect and set to OFF mode and a "LOW BATTERY" ventilation mode warning message will be shown on "G" display.

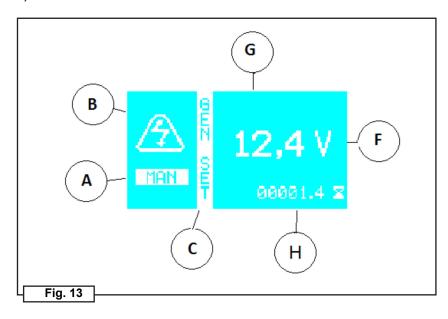
To change the fan speed level (split suction fan air capacity), press the triangles inside the FAN balancer "6" up to the preferred position from level 1 to level 8. Each increasing step will progressively light up the Helix icon "B". Upon verifying the preferred position, the HELIX icon "B" will stay lit on the display "G".

NOTE!!! The automatic ventilation "AUTO" control function is not active in this condition but is only active in manual control.



3 - GENSET SECTION

(DC CURRENT GENERATOR)



3.1 - START-UP

Press POWER selector "1" and then selector MODE "2" to obtain the right current generator set-up. The GEN SET position "C" icon, the manual condition MAN position "A" icon and the GENERATOR position "B" icon will be shown on "G" display (Fig.13). The system is now set on manual "DC current generator" mode. All other visual information on the "G" display corresponds to the following:

"F" - instant battery voltage, "H" - system function hour counter.

After 10 seconds the last set-up command and later on the automatic ignition sequence of the APU diesel engine will be started. In this mode, the Power Unit alternator can guarantee a consumption activity of 60 Ah DC (12V) / 40 Ah DC (24V) Max, around 1000 Watts.

For a functioning system, it is possible to monitor the instant recharge voltage level by means of icon "F" on display "G", found between 13.5 and 14 Volt (12V) / 26 and 28 Volt (24V), optimal recharge.



ATTENTION!!

NOTE - The generator only TURNS ON and OFF by means of the user manual command operation on POWER selector "1".



The system is provided with a TIMER control to automatically start or shut-down itself within a 24 hour maximum period. This function is available for all set-ups that require a Power Unit diesel engine.

Press POWER selector "1" and then selector MODE "2" to obtain the preferred working set-up. The TIMER position "C" icon will be shown on "G" display. In order to set the preferred CLIMA mode, press AMBIENT selector "4". The TIMER position "C" icon will appear on display "G" by pressing on TIMER selector "3". All other visual information on the "G" display corresponds to the following:

"A" - system internal clock , "B" - synchronization/CLOCK icon, "E" - ON/OFF timer status, "F" - system start-up time set-up , "H" - system shut-down time set-up.



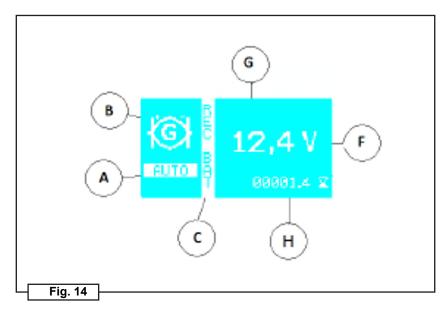
ATTENTION!!

For a correct functioning of the system, the current time must be set within the internal clock system (parameter "A") when this (initialization) function is set for the first time!

Press FAN balancer "6" to shift the intermittent cursor towards the other set-up parameter lines A-E-F-H (visible on display "G") once the TIMER menu has been turned on. By pressing the balancer on the upper arrow key, the cursor is then shifted clockwise on display "G", while the lower arrow key will shift the cursor anticlockwise.

4 - BATTERY RECHARGE SECTION

("AUTOMATIC" BATTERY RECHARGE MODE)



4.1 - START-UP

Press POWER selector "1" and then selector MODE "2" to obtain the automatic battery recharge set-up. The BAT REC position "C" icon, the automatic condition AUTO position "A" icon and the GENERATOR (DC) position "B" icon will be shown on "G" (Fig. 14). The system is now set on "Automatic Battery Recharge" mode. All other visual information on the "G" display corresponds to the following:

"F" - instant battery voltage, "H" - system function hour counter.

The automatic battery recharge function will remain active in stand-by mode until the voltage level of the battery becomes higher than-equal to the default set-up value of 12 Volts or 24 Volt. The GENERATOR "B" icon blinks in stand-by mode. If the set-up value goes below the minimum level to 11.5 V / 23.5 V threshold, the system will autonomously activate the sequence Power Unit diesel engine ignition.

The system will simultaneously initiate the accumulator/battery recharge process through the DC alternator. For a functioning system, it is possible to monitor the instant recharge voltage level by means of icon "F" on display "G", found between 13.5 and 14 Volt (12V) / 26 e 28 Volt (24V) (optimal recharge).



The automatic battery reload system has been designed for automatic intervention each time the battery/accumulator voltage reading (standard level is 13.6 Volts "12V" - 28.0 Volt "24V")) goes below the 12.0 Volts / 24.0 Volt set-up level. This function also enables a control on the required start-up cycles. The automatic battery recharge system is set-up for a maximum of 5 consecutive recharge cycles and each battery recharge cycle is set-up within a 2.5 hour default time while performing continuously. (60 Ah DC in 12V / 40 Ah DC in 24 V Max supply).

On the bases of the given battery recharge time tests it is therefore considered that this time interval gives out best results for a proper recharge of battery/accumulator kept in good conditions (not worn).

After the first recharge cycle, the system will automatically stop, setting itself in stand-by mode. After 60 seconds the control will begin testing the battery voltage status. The system will remain in stand-by mode if the battery test follows a correct recharge process; on the contrary (<12.0 Volts / < 24.0 Volt, unsuccessful battery recharge reading), the system will reactivate and initiate a new battery recharge cycle.

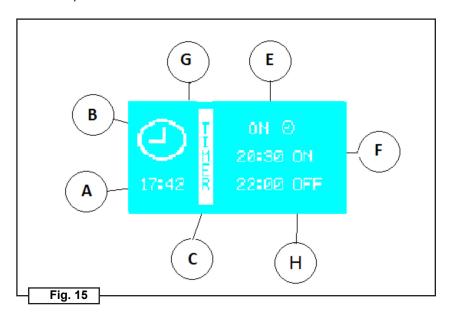


WARNING!

The automatic battery recharge system is set-up for a maximum of 5 operating consecutive cycles (12.5 hours Max – default). If an increase in the frequency cycles is requested from what has already been set in default, there has to be something wrong with the vehicle battery/accumulator. In this condition, when all the available cycles are completed the system will inherently show a warning signal on the display "G" about the battery/accumulator saying "TIME EXCEED"!

5 - TIMER SECTION

(TIMED START-UP / SHUT-DOWN)



5.1 - PROGRAMMING

The system is provided with a TIMER control to automatically start or shut-down itself within a 24 hour maximum period. This function is available for all set-ups showed below:

- CLIMA (AC)
- FAN
- GENSET
- BATTERY RECHARGE



Press POWER selector "1" and then set the system on chose mode (see par. 2-3-4).

After the set mode, press the TIMER selector "3" and on the display "G" (Fig.15) will appear icon TIMER position "C" icon will be shown on "G" display.

All other visual information on the "G" display corresponds to the following:

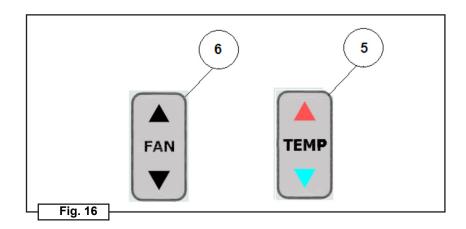
"A" - system internal clock , "B" - synchronization/CLOCK icon, "E" - ON/OFF timer status, "F" - system start-up time set-up , "H" - system shut-down time set-up.



ATTENTION!!

For a correct functioning of the system, remember to check always the current time. It, must be set within the internal clock system (parameter "A").

Press FAN balancer "6" (Fig.16) to shift the intermittent cursor towards the other set-up parameter lines A-E-F-H (visible on display "G") once the TIMER menu has been turned on. By pressing the balancer on the upper arrow key, the cursor is then shifted clockwise on display "G", while the lower arrow key will shift the cursor anticlockwise.



By pressing TEMP balancer "5" (Fig.16), a desired (hour/minute) reading to where the intermittent cursor is positioned will be gained. Pressing the balancer on the upper RED arrow key will give out a number increase; pressing the lower BLUE arrow key will give out a number decrease except for the "E timer status parameter set-up, which in this case will switch from ON to OFF, or vice versa.

If the procedure for the TIMER set up function has been completed, press TIMER selector "3" again to get back to the previously selected function mode. If the TIMER function has been activated, the clock icon "B" will be shown on display "G" (Fig.6) inside the upper square of the same display screen to confirm the operation.

Note: The timer program is independent of the programming methods (CLIMA-FAN-GEN SET-BATT RIC). A programmed timer, you can vary how many times as you want without resetting the timer.

The deactivation of the TIMER function can be done by returning to the TIMER menu and setting the timer status "E" parameter to OFF mode.

The deactivation of the function can also be obtained by interrupting the energy supply to the system and if any kind of alarm condition actually exists (see alarm section).

In case the system has been set in stand-by (OFF) mode, the screen display "G" will set up in energy save mode, deactivating itself but also confirming the activated timer function and monitoring it by means of the LED "7" lit in blinking green (engine status).



6 - ALARM SECTION

6.1 - GENERAL INFORMATION

The system is equipped with a control that constantly monitors all the types of alarm related to the engine, to the thermal/cryogenic system and to every electric peripheral device contained in it. All alarms can be seen on the display "G" with the corresponding icons "A $01 \rightarrow A 18$ " and some relative messages indicating damage such as the ones referred below.

Upon verification of an alarming status, the system immediately shuts down and the ascertained alarm type will be shown on display "G". In the same way, the APU engine status LED "7" will emit a red light signaling the shut-down of the system. To deactivate the system, press POWER selector "1"; the backlight of the display "G" will otherwise be deactivated (energy saving mode) after around 30 minutes but the red APU engine status LED "7" will remain lit to signal the damage that occurred.

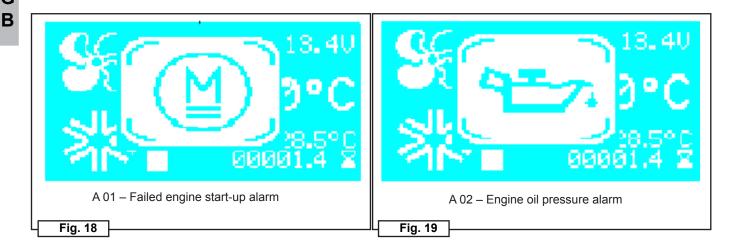
To see once more the display and/or deactivate the system, just consecutively press POWER selector "1".

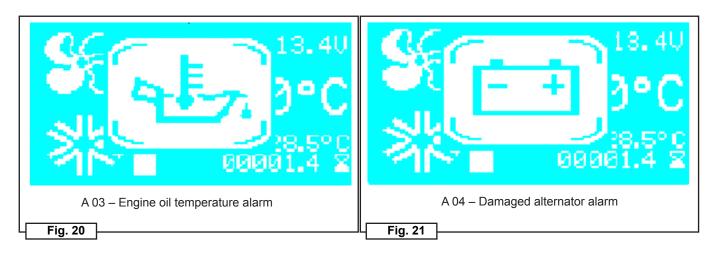


ATTENTION!!

The Representation on the display for alarms A01-A02-A03-A04-A05, (Fig. 18 to Fig. 22) is expressed with customized icon and the remaining from A6 to A18 (Fig. 23) are represented with an "warning icon" of common alarm and reported descriptive text below the failed component (see section alarm devices).

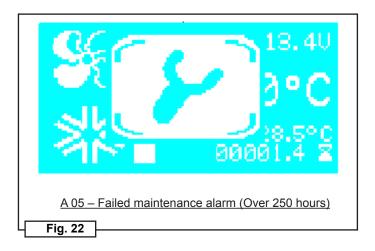
6.2 - PRIMARY ALARMS







6.3 - MAINENANCE ALARM



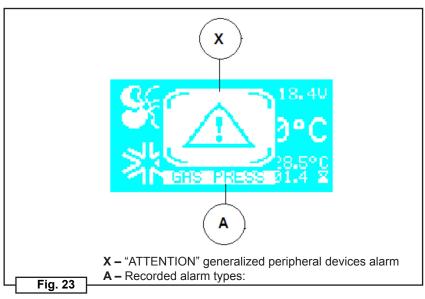
When this information is showed on the ECC display (Fig. 22), immediately contact a service center "Ecowind/Lombardini" in order to perform general maintenance. This procedure is repeated to cycle of 250 hours.



ATTENTION!!

If it ignored the REMARK the "Lombardini" declines all responsibility for any damage caused to people, animals, objects or the equipment itself as well as its warranty (within the prescribed period).

6.4 - PERIPHERAL DEVICES ALARMS



- A 06 Damaged solenoid E / diesel fuel valve alarm
- A 07 R 134a cryogenic circuit gas pressure sensor alarm
- A 08 Damaged gas compressor solenoid alarm
- A 09 Damaged split centrifugal fan alarm
- A 10 Damaged axial condenser fan alarm
- A 11 External temperature sensor alarm
- A 12 Ambient temperatures sensor alarm
- A 13 R 134a cryogenic circuit gas temperature sensor alarm
- A 14 Split ventilation low battery tension mode alarm
- A 15 Excessive battery recharge time alarm (over 5 cycles)
- A 16 Not available
- A 17 (Auto RESET) ECC auto diagnosis alarm
- A 18 "W" signal damage alarm





ATTENTION!!

General alarm display visualization (fig. 23) and relative component interested to failure:

•	A 06 FUEL VALVE
•	A 07 GAS PRESS
•	A 08 COMPRESSOR
•	A 09 SPLIT FAN
•	A 10 COND FAN
•	A 11 TEXT SENSOR
•	A 12 TAMB SENSOR
•	A 13 TGAS SENSOR
•	A 14 LOW BATT
•	A 15 TIME EXCEED
•	A 16 Not available
•	A 17 INTERNAL FAILURE
	A 18 W SIGNAL



ATTENTION!!

If one of the above mentioned alarms activates, the system will automatically shut-down setting itself up in OFF mode and registering the detected type of damage on display "G"!!

The only exception is when a damage occurs at the thermal/cryogenic apparatus (AC-cooling). In this condition, the system will isolate the climatic apparatus function (CLIMA) allowing only the "Generator" and the "Automatic battery recharge" mode to work!

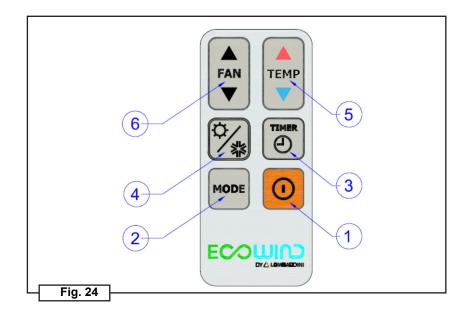


ATTENTION!!

If a damage occurs with a relative warning signal, please contact or go to an authorized Ecowind/Lombardini service center!!!



7 - REMOTE CONTROL



7.1 - DESCRIPTION

- **1 -** ON OFF, Power Unit engine ignition / stop.
- 2 System operating mode selector.
- 3 Timer mode selector.
- 4 Ambient climate mode selector.
- **5** Internal climate thermostat selector.
- 6 Split suction fan speed selector.

The remote control (fig. 24) enables the user to set-up and modify all system's relative parameters accurately duplicating all command operations made on the split control panel. The control functions are inherent to the endothermic control and battery recharge but are rather less inherent to that of air-conditioning

Any time an (IrDA) command is correctly received, the system confirms by emitting a brief acoustic signal (beep).



IMPORTANT !!

For a correct usage and function of the remote control, it is advisable not to expose it directly under the sun's rays for long periods of time.





4.1 TABLES OF PROBLEMS, CAUSES AND SOLUTIONS

Note: The following tables concern the information regarding the thermodynamic and mechanical components of the system and describe the problems that may occur while the causes and relevant solutions, specifying which operations are to be performed by authorised technicians.



ATTENTION

As far as the thermodynamic components are concerned, the instructions carried in the "Solutions" column are exclusively for authorised service centre technicians.

Table of problems, and solutions – due air conditioner system and engine Power Unit

ECOUID'

TROUBLESHOOTING ECC

Š	PROBLEM	MESSAGE	ICON		CAUSE		SOLUTION	NOTE
						0.a.1	Wait few minutes for ECU fuse rearm	
						0.a.2 0.a.3	Revise fuse FS if is neccessary replace it Revise right connection from BATTERY to FS connector X 22	
						0.a.4	Revise power wiring to connector X 22 at Starter motor "M" - 30	
				0.a	No power supply	0.a.5	Revise right connection from starter motor "M"- 30 to connector X9 pos. 4.	See diag. 791 126 e/o 127, pag. 60-66
0	No switch on when pressing ON/OFF	No message	Not available			0.a.6	Revise right connections to connector X 9 pos. 3 at connector X15 pos. 1A	
	button					0.a.7	Revise right connection from GROUND to connector X 15 pos. 3A, to BATT -	
						0.a.8	Replace ECU on PWU	Contact the autorised Service centre.
				0.b	Low or damaged battery	0.b.1	Re-charge or replace battery	
				0.c	Damaged ECC	0.c.1	Replace ECC on Split	Contact the autorised Service centre.
				1.a	No fuel	1.a.1	Revise fuel level	Check the fuel level in the tank
				1.b	Gagged air vent tank	1.b.1	Clean and free air vent tank	Consult the vehicle manual service
				1.c	Gagged air filter engine	1.c.1	Replace air filter engine	See pag. 51-53
				1.d	Gagged fuel filter	1.d.1	Replace fuel filter	See pag. 51-53
			CC 18.40	1.f	Air in the fuel line	1.f.1	make sure that the fuel filter is correctly mounted. If it is right but the problem continues conctat autorised service centre	See pag. 51-53
		Fngine start		1.g	Fuel pump damaged	1.g.1	Mechanical issues in the pump. Replace the fuel pump	Contact the autorised Service centre.
-	Engine start failure	failure icon	N	1.h	Low or damaged battery	1.h.1	Re-charge battery	Contact the autorised Service centre.
						1.h.2	Replace battery	
					;	1.i.1	Revise right connection to connector X9 pos.5 at connector X15 pos. 6C	000000000000000000000000000000000000000
				3	Wrong connections	1.i.2	Revise right connection to connector X7 pos. Z3 at Starter motor – 50	oee ulag. 791 120 01 127, pag. 00-00
				-	Damaged Starter motor	1.I.1	Replace starter motor on PWU	
				£.	Damaged ECU	1.m.1	Replace ECU on PWU	Contact the autorised Service centre.
				1.n	Damaged ECC	1.n.1	Replace ECC on Split	



						2.a.1	Revise engine oil level	
	:	Engine oil	06.61 € 7.3.40	2.a	No engine oil	2.a.2	Check if in the engine there are leaks of oil	If they are, contact the autorised Service centre.
	Engine oil pressure	pressure icon	2 - 1 - 2 - C	2.b	No engine oil pressure switch	2.b.1	Revise right connection to oil pressure switch OPS - connector X2 at connector X15 pos .7B	See diag. 791 126 or 127, pag. 60-66
					detection belone starting	2.b.2	Replace oil pressure switch OPS	Contact the autorised Service centre.
				2.c	Damaged ECC	2.c.1	Replace ECC on Split	
						3.a.1	Check if the air intake engine on PWU are free.	000 000
				3.a	High engine temperature	3.a.2	Check if the air outlet to cooling internal PWU are not gagged.	oce had: oc
	Engine oil	Engine oil temperature	SE 13.40			3.a.3	Issues engine lubrication	Contact the autorised Service centre.
	temperature	icon	WAY COORDINATED	. ()	No engine temperature switch	3.b.1	Revise right connection to engine temperature switch OTS - X3 at connector X15 pos. 5C	See diag. 791 126 or 127, pag. 60-66
				3.b	detection before starting	3.b.2	Replace the engine temperature switch OTS	Contact the autorised Service centre.
				3.с	Damaged ECC	3.c.1	Replace ECC on Split	
				4.a	Broken belt trasmission	4.a.1	Replace belt on PWU	Contact the autorised Service centre.
				4	Alternator no charge signal	4.b.1	Revise right connection to Alternator D+ at connettor X15 pos. 4B	See diag. 791 126 or 127, pag. 60-66
	Altemator failure	Battery icon		ì	detection before starting	4.b.2	Replace alternator on PWU	Contact the autorised Service centre.
			10000 1000	7. 7.	Alternator no charge after	4.c.1	Revise right connection from Alternator - 30 to Starter motor - 30	See diag. 791 126 or 127, pag. 60-66
				4.d	Starting Damaged ECC	4.c.2 4.d.1	Replace alternator on PWU Replace ECC on Split	Contact the autorised Service centre.
	Service	Service icon	3年 300 3年 31年 300 31年 300 31年 300 31年 300 31年 300 31年 300 31年 300 30 30 30 30 30 30 30 30 30 30 30 30	5.a	Service working engine hours overpassed	5.a.1	attemd service	Contact the autorised Service centre.
				(:	6.a.1	Revise right connection from fuel solenoid valve FLS connector X1 pos. 2 to connector X 15 pos. 2C	
	Fuel solenoid	Fuel solenoid warning icon	3°C	o a	No fuel solenoid connection	6.a.2	Revise right connection from fuel solenoid valve FLS connector X1 pos. 1 to GROUND	See diag. 791 126 or 127, pag. 60-66
)	FUEL VALVE 114	9.b	Damaged coil fuel solenoid	6.b.1	Replace the coil of valve FLS	
				9.c	Damaged fuel solenoid	6.c.1	Replace the fuel valve FLS	
				6.d	Damaged ECC	6.d.1	Replace ECC on Split	Contact the autorised Service centre.
4				1				



Contact the autorised Service centre. WARNING!!! Before proceeding to this verification MUST be strictly off the power supply from the system to battery! Contact the autorised Service centre.					See diag. 791 126 or 127, pag. 60-66			00-00 (184), 1841 (187), 1848; 00-00	Contact the autorised Service centre.	
Check eventually gas leaks in the circuit R134a Check eventually broken components in the circuit R134a Verify that there aren't any bottlenecks on the pipes rubber flexible gas line AC Refill the circuit of Gas R134a, with indicate quantity Check the correct quantity of Gas R134a in the circuit Check the fan condenser that works correctly	Ceck the fins of gas condenser are clean and the air of coling gas condenser to crossing properly Verify that there aren't any bottlenecks on the pipes rubber flexible gas line AC Check that the plastic cover is install correctly to gas condenser and that it do not break or have a missing parts.	Check that there are not objects or things that prevent the rotation of the condenser fan thi thi	Replace gas pressure switch GPS	Revise right connection from connector X12 pos. A to connector X15 pos. 8C	Revise right connection from connector X12 pos. B to GROUND	Replace gas pressure switch GPS	Revise right connection from GPS connector X13 pos. 2 at connector X 15 pos. 3B	Revise right connection from GPS connector X13 pos.1 at GROUND	Replace gas pressure switch GPS	Replace ECC on Split
7.a.1 7.a.2 7.a.3 7.a.4 7.b.1 7.b.2	7.b.3 7.b.4 7.b.5	7.b.6	7.b.7	7.c.1	7.c.2	7.d.1	7.c.1	7.c.2	7.c.3	7.d.1
No gas in circuit R134a . < 2bar < 2bar < 2bar < 2bar 27 bar 27 bar				Wrong connections		Damaged Gas pressure switch R134a	No gas pressure switch detection			Damaged ECC
7 7 7 7 7 7 7 7 9 7 7 7 7 9 7 9 7 7 9 9 7 9 9 7 9								7.d		
CONTRACT SECURITY OF SECURITY										
Gas pressure warning icon										
Gas pressure										
		7								



Contact the authorised Service centre		See diag. 791 126 or 127, pag. 60-66	Contact the autorised Service centre.	WARNING!!! Before proceeding to this verification MUST be strictly off the power supply from the system to battery!	Contact the autorised Service centre.		See diag. 791 126 or 127, pag. 60-66		Contact the autorised Service centre.
Cotoo		See dia	Contac	WARNING!!! this verificati power suppl	Contac		See dia		Contac
Replace AC compressor on PWU	Replace AC compressor on PWU	Revise right connection from COMP AC at connector X15 pos. 7A	Replace ECC on Split	Check that there are not objects or things that prevent the rotation of the split fan	Replace split fan F2 on Split	Revise right connection from connector X20 to connector X15 pos.1B (POSITIVE)	Revise right connection from connector X21 at connector X15 pos .8B (GROUND)	Replace ECC on Split	Replace ECC on Split
8.a.1	8.b.1	8.c.1	8.d.1	9.a.1	9.b.1	9.c.1	9.c.2	9.d.1	9.e.1
Damaged AC compressor	Damaged Coil AC compressor	No compressor AC connection	Damaged ECC	Blocked split fan	Damaged split fan		No split fan connection	PVM (electronic speed control) damaged	Damaged ECC
8.a	8.b	8.c	8.d	9.а	9.b	C 304	o.e	9.d	9.0
N COURTES SOR SILV			SELIT PAN SELIT						
Compressor failure warning icon			Split fan failure warning icon						
Compressor failure					Split fan failure	-			
	∞				o o				



			10.a	Blocked gas condenser fan	10.a.1	Check that there are not objects or things that prevent the rotation of the condenser fan	WARNING!!! Before proceeding to this verification MUST be strictly off the power supply from the system to battery!
Condensation unit			10.b	Damaged gas condenser fan	10.b.1	Replace gas condenser fan F1	Contact the autorised Service centre.
υ 5	warning icon	US OF STATE	10.6	No gas condensert fan	10.c.1	Revise right connection from fan F1 to connector X15 pos. 8C (POSITIVE)	See dian 791 126 or 127 pag 60-66
		COND FAN STATE		connection	10.c.2	Revise right connection from fan F1 to GROUND	
			10.d	Damaged ECC	10.d.1	Replace ECC on Split	Contact the autorised Service centre.
			11.a	nre	11.a.1	Check right sensor position and correct install of external temperature sensor ETS	See to Pag. 38
	constant			sensor or incorrect read	11.a.2	Replace the external temperature sensor ETS	Contact the autorised Service centre.
extemal temperature sensor	temperature	SKIEKT SENSOR	11.b	No external temperature sensor	11.b.1	Revise right connection from sensor ETS to connector X15 pos.3C	See diag. 791 126 or 127, pag. 60-66
					11.b.2	Revise right connection from sensor ETS to GROUND	
			11.c	Damaged ECC	11.c.1	Replace ECC on Split	Contact the autorised Service centre.
					12.a.1	Check right sensor position and correct install of ambient temperature sensor ATS	See Pag. 40
	tueidme	1840	12.a	Daniaged aniotent temperature sensor or incorrect read	12.a.2	Replace the ambient temperature sensor ATS	Contact the autorised Service centre.
ambient temperature sensor	te ser	MAN SENSOR 15.0	12.b	ıre sensor	12.b.1	Revise right connection from sensor ATS to connector X15 pos.4C	See diag. 791 126 or 127, pag. 60-66
				COLLINGCIOLI	12.b.2	Revise right connection from sensor ATS to GROUND	
			12.c	Damaged ECC	12.c.1	Replace ECC on Split	Contact the autorised Service centre.

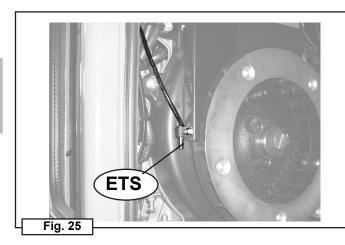


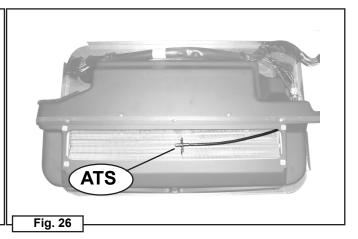
				6.	Damaged gas temperature	13.a.1	Check right sensor position and correct install of gas temperature sensor GTS	See Pag. 40
	ı	Gas			sensor or incorrect read	13.a.2	Replace the gas temperature sensor GTS	Contact the autorised Service centre.
13	Gas temperature sensor	temperature sensor warning icon	A PEGAS SENSOR NEW	13.b	No gas temperature sensor connection	13.b.1	Revise right connection from sensor GTS to connector X15 pos.5B	See diag. 791 126 or 127, pag. 60-66
						13.b.2	Revise right connection from sensor GTS to GROUND	
				13.c	Damaged ECC	13.c.1	Replace ECC on Split	Contact the autorised Service centre.
			0.50	4 7 L	No enough energy battery level	14.a.1	Re-charge battery	Contact a specialist center for hatteries
41	Low battery	Low battery warning icon	Low Barry		for a normaly condition of works	14.a.2	Replace battery	
				14.b	Connector SICMA not properly connected	14.b.1	Check all the connections with SICMA connector	See detail to pag. 42-43
15	Time exceed	Time exceed warning icon	IR.4W	15.a	Total time completed of recharging battery on RECHARGE-BATTERY – AUTOMATIC mode	15.a.1	Likely demand / consumption exceeding supply in electrical generator	Tum off some electrical loads. Bring the ECC system in OFF mode to reset all the function.
			ARTINE EXCEED IN			15.a.2	Check status battery. If necessary replace the battery	Conctact a specialist centr for battery
16					TON	NOT AVAILABLE		
17	Internal failure	Internal failure warning icon		17.a	Damaged ECC	17.a.1	Replace ECC on Split	Contact the autorised Service centre.
				18.a	Broken belt trasmission	18.a.1	Replace belt on PWU	Contact the autorised Service centre.
				18.b	No W signal connection	18.b.1	Revise right connection from Alternator "W" to connector X15 pos.6B	See diag. 791 126 or 127, pag. 60-66
18	W signal	W signal		18.c	Damaged Alternator / regulator	18.c.1	Repalce Alternator ALT in PWU	
		D	N SIGNAL SIGNAL	18.d	Damaged ECC	18.d.1	Replace ECC on Split	Contact the autorised Service centre.
19					TON	NOT AVAILABLE	BLE	
	to again agr			23.a	Battery Remote control	23.a.1	Repalce battery	Conctact a specialist centr for battery
20	remote control	No message	NOT VISUALIZED	23.b	Damaged remote control	23.b.1	Replace remote control	Contact the autorised Service centre
				23.с	Damaged ECC	23.c.1	Replace ECC on Split	

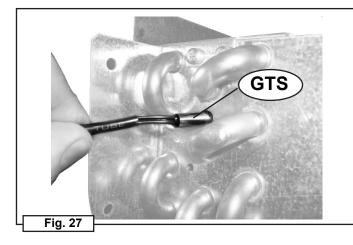


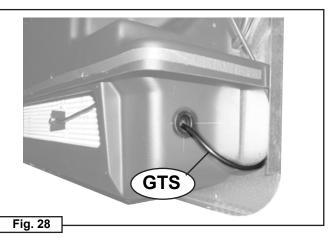
Other problems due to engine fault but not Recorded to electronic control

The power unit gives off black fumes.	Air filter clogged.	Change the air filter (see pag. 51-53).
The power unit gives off	Fuel filter clogged.	Change the fuel filter.
white fumes	Air in the fuel circuit.	Make sure the fuel filter is correctly mounted (see parag. 47). If the filter is correctly mounted and the problem continues, contact an authorised service centre.
	Lubricating oil level to high.	Adjust the oil level (see pag. 47)















Valid for all electrical connections for connectors "SICMA-FRAMATOME 24 way"!

During the clamping connector to pay absolute attention to proper electrical contact. If is ignored this REMARK of this procedure could not ensure proper operation of the system!

IF THE CONNECTORS IN NOT PROPERLY INSERT THE MOST PROBABLY ALARM SHOWED ON DISPLAY CONTROL ECC WILL BE LIKE ON FIG. 1.

"LOW BATT"

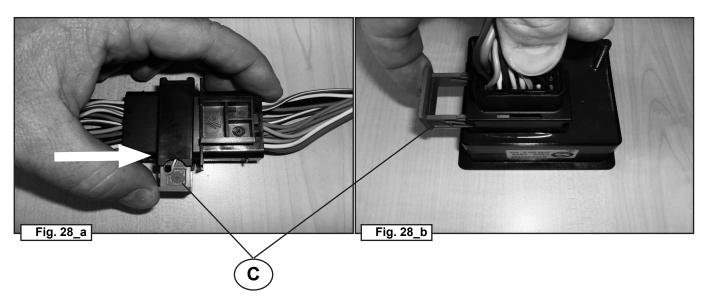


Fig. 1

(display ECC control)

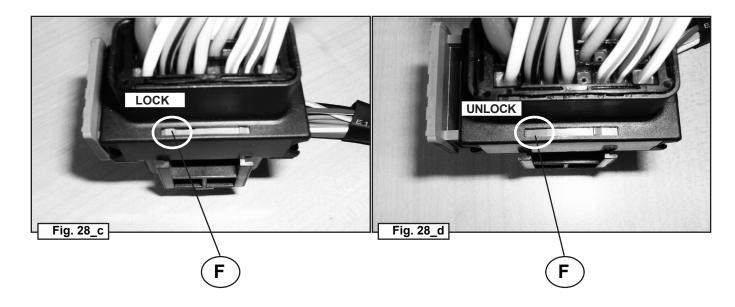


Bringing the connectors keeping them as parallel as possible. I just put in the press stirs C (Fig. 28a-28b) to allow tightening.





It is absolutely not recommended during the closing connectors, push vigorously the two connectors. The latch guide C (Fig. 28_a-28_b) automatically closes the two sides. If no respected this action would seriously damage the pins inserted into the connector, which would compromise the proper functioning of the system!



To obtain a correct and safe pair of connectors SICMA, make sure that at the end you can hear the closing "CLIK" guidance issued by the firm F (Fig. 28_c - Fig 28_d) and it is positioned strictly in security configuration as shown in Fig . 28_c.



GENERAL SAFETY REGULATIONS FOR MAINTENANCE 5.1

General rules to observe: - During maintenance operations, it is essential to observe the following regulations:

- Do not tamper with the control equipment and commands;

- Maintenance operations must be performed solely when the system is not running;

Regulations for restarting the system: - After servicing and before restarting the system, make sure that:

- all parts and/or tools used during the operation have been removed from the equipment;

- all safety devices have been correctly positioned and are in working order.

Scheduled controls and ordinary maintenance operations: In order to ensure that the ECOWIND system runs efficiently, it is

important to carry out regular checks and scheduled maintenance

as described below.

Safety regulations for disposing of the motor oil and the motor oil filter and the coolant.



ATTENTION

Spent motor and filter oil can cause skin cancer when it comes into contact with skin for long periods. If contact is inevitable, ensure that the skin is washed thoroughly using water and soap.



Moreover it is absolutely necessary to dispose of spent motor and filter oil and coolant correctly at specialist centres, in that they are highly polluting.

5.2 MAINTENANCE OF MECHANICAL PARTS - INSTRUCTIONS

Checking and refilling lubricating oil

Frequency Every 100 hours of movement (operation)

Use the original spare parts and components recommended by Lombardini S.r.I.



To ensure that the system works correctly and to remain within the conditions of the warranty, use the original lubricating oil, spare parts and components recommended by Lombardini S.r.l.



The engine could be damaged if allowed to operate with insufficient oil. It is also dangerous to add too much oil as its combustion could sharply increase the rotation speed.

Use a suitable oil in order to protect the engine.

The lubrication oil influences the performances and life of the engine in an incredible way.

The risk of piston seizure, jammed piston rings and rapid wear of the cylinder liner, the bearings and all moving parts increases if oil whose characteristics differ from the recommended type is used, or if the oil is not regularly changed. All this notably reduces engine life.

Oil viscosity must suit the ambient temperature in which the engine operates.



Old oil can cause skin cancer if repeatedly left in contact with the skin and for long periods of time. If contact with the oil is inevitable, you are advised to thoroughly wash your hands with soap and water as soon as possible.

Appropriate protective gloves etc should be wore during this operation.

Old oil is highly polluting and must be disposed of in the correct way. Do not litter.

LUBRICANT INTERNATIONAL SPECIFICATIONS

They define testing performances and procedures that the lubricants need to successfully respond to in several engine testing and laboratory analysis so as to be considered qualified and in conformity to the regulations set for each lubrication kind.

A.P.I : (American Petroleum Institute)

MIL : Engine oil U.S. military specifications released for logistic reasons

ACEA : European Automobile Manufacturers Association



ACEA REGULATIONS - ACEA SEQUENCES

PETROL

HEAVY DUTY DIESEL ENGINES

A1 = Low-viscosity, for frictions reduction

E1 = OBSOLETE

A2 = Standard

E2 = Standard

A3 = High performances

E3 = Heavy conditions (Euro 1 - Euro 2 engines)

LIGHT DUTY DIESEL ENGINES

E4 =Heavy conditions (Euro 1 - Euro 2 - Euro 3 engines)

B1 = Low-viscosity, for frictions reduction engines)

E5 = High performances in heavy conditions (Euro 1 - Euro 2 - Euro 3

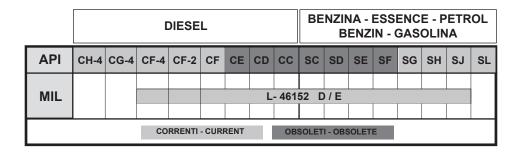
B2 = Standard

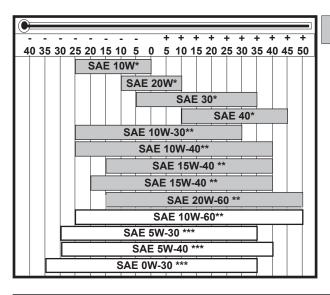
B3 = High performances (indirect injection)

B4 = High quality (direct injection)

SEQUENZE API / MIL - SEQUENCES API / MIL - API / MIL SEQUENCES

<u> API / MIL-SEQUENZEN - SECUENCIAS API / MIL - SEQUÊNCIAS API / MIL</u>





Gradazioni SAE - Viscosité SAE - SAE Grade SAE Viskositätsklasse - Viscosidad SAE - Gradação SAE

SAE 15W-40 *

SAE 15W-40 ** SAE 20W-60 **

base semi-sintética

SAE 10W-60 SAE 5W-30 *** SAE 0W-30 ***

base minerale base minérale mineral base Mineralölbasis Base mineral

base mineral

base semi-sintetica base semi-synthétique semi-synthetic base Halbsynthetische Basis Base semi-sintetica

base sintetica base synthétique synthetic base Synthetische Basis base sintetica

base sintética



Recommended oil

PAKELO KRIPTON 10 W 60 - specification API CH-4/CF SL, ACEA E4,E5,E7,B4.



NOTE! Alternatively, we reccomend using the following oil: MOBIL 1 - 15W50 specification API CF ACEA E4, B4,



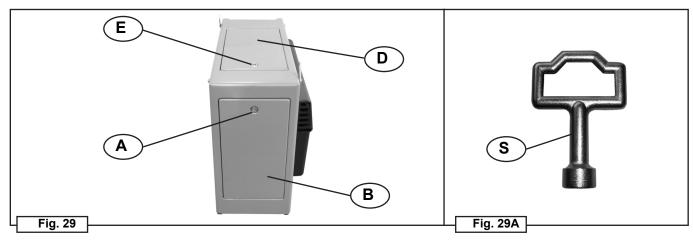
The oil quantity for a correct charging is : Qts 1,25

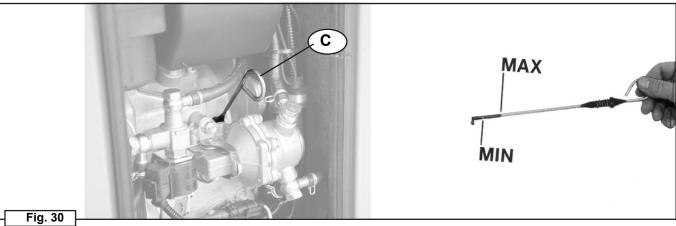
.....1,2 (liters)

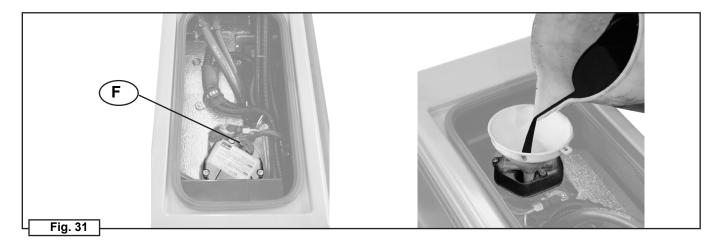
This quantity has to be strictly respected

Step	Description
1	Make sure the vehicle is on a level surface and is at a complete rest.
2	Make sure the conditioning system has come fully to a halt. Wear special protective gloves and clothing for maintenance operations, as specified in paragraph 5.1 "GENERAL SAFETY REGULATIONS FOR MAINTENANCE"
3	Loosen the fastening screws (A) using the spanner supplied S (fig. 29A) to open the protection case (B) (fig. 29).
4	Remove the dipstick (C) and check the oil level. The right oil level is close to, but not above, the "MAX" mark. When the level is below or just above the "MIN" mark, it is time to top up (fig. 30).
5	To top up, open the protection case (D) by loosening the fastening screw (E).
6	Unscrew and remove the plug (F) and add the amount of oil needed using a funnel (fig. 31).
7	Now check the oil level again using the dipstick (C) as indicated in step (4) (fig. 30).
8	Once you have correctly checked and topped up the oil, replace the dipstick (C), insert and screw on the plug (F) and correctly replace the protection cases (D) and (B) tightening them with the screws (E) and (A) with the aid of the supplied spanner.











5.3 Oil and filter replacement

Frequency Every 250 hours

Use the original spare parts and components recommended by Lombardini S.r.l.



WARNING

To ensure that the system works correctly and to remain within the conditions of the warranty, use the original lubricating oil, spare parts and components recommended by Lombardini S.r.l.

Replacing the lubricating oil and oil filter.

Recommended oil: PAKELO KRIPTON 10/W 60

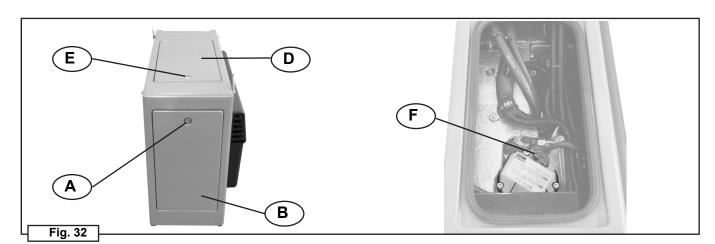


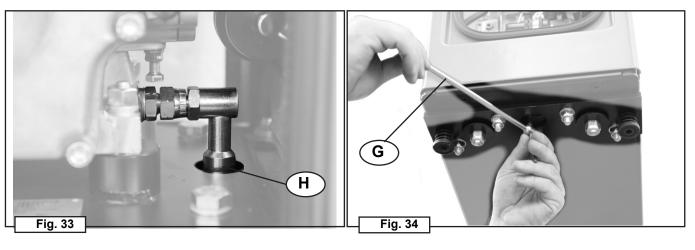
NOTE! Alternatively, we reccomend using the following oil: MOBIL DELVAC 15 W 50 ONLY specification API CF ACEA E4, B4, B3.

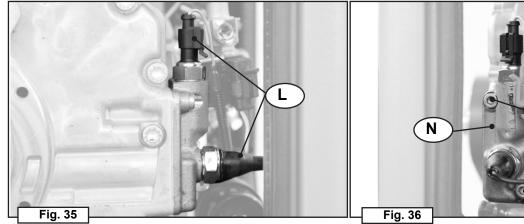
Replacement frequency

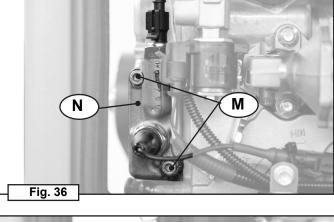
- If used infrequently: every 6 months.
- If the oil used is of an inferior quality, it is necessary to replace it every 150 hours in order to ensure that the system functions correctly.

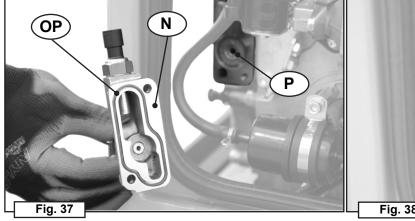
Step	Description
1	Make sure the vehicle is on a level surface and is at a complete rest.
2	Make sure the conditioning system has come fully to a halt. Wear special protective gloves and clothing for maintenance operations, as specified in paragraph 5.1 "GENERAL SAFETY REGULATIONS FOR MAINTENANCE".
3	Position a container to collect the spent oil beneath the hole under the power unit. ATTENTION
	Spent motor oil can cause skin cancer when it comes into contact with skin for long periods. If contact is inevitable, ensure that the skin is washed thoroughly using water and soap. It is absolutely necessary to dispose of spent oils correctly at specialist centres, in that they are highly polluting.
4	Loosen the fastening screws (A) and (E) using the supplied spanner to open the protection cases (B) and (D) (fig. 32).
5	Unscrew and remove the upper plug (F) to make it easier to empty the oil from the motor (fig. 32).
6	Unscrew the lower plug (H), in order to drain all the oil from the engine. When it is completely drained, insert the plug (H) and tighten it using the spanner (G) (fig. 33-34).
7	Disconnect the connectors (L) of the oil pressure bulbs (fig. 35)
8	Loosen and remove the 2 screws (M) in order to remove the oil filter cover (N). Make sure the gasket is intact (OR) and replace if it is damaged (fig. 35-36-37).
9	Remove and replace the oil filter (P) (fig 38). ATTENTION It is absolutely necessary to dispose of the oil filter correctly at your local specialist centres, in that they are highly polluting.
10	Replace the oil filter cover (N) with its gasket (OR) placed correctly and tighten it using the 2 screws (M).
11	Connect the connectors (L) of the oil pressure bulbs.





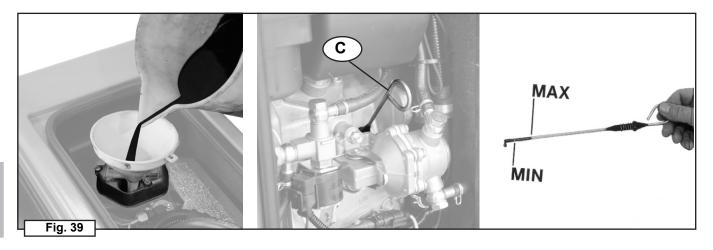


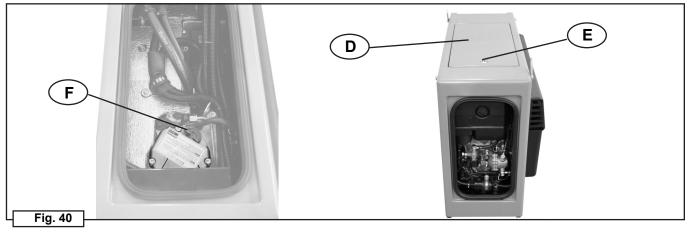






Step	Description
12	Using a funnel pour enough oil into the tank through the upper opening (fig. 39).
13	Remove the dipstick then check the oil level. The right oil level is close to, but not above, the "MAX" mark (fig. 39).
14	Once you have correctly carried out the fill up, replace the dipstick (C), insert and screw on the plug (F) and correctly replace the protection case (D) tightening it with the screw (E) by means of the supplied spanner (fig. 40).

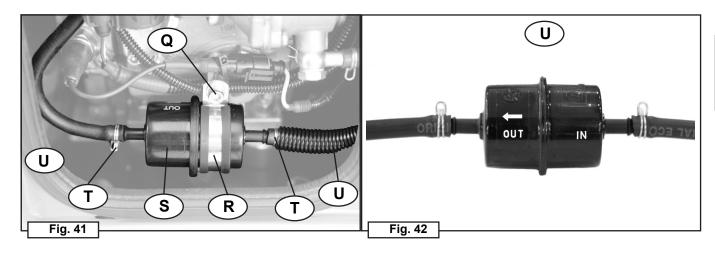






5.4 Replacing the diesel filter

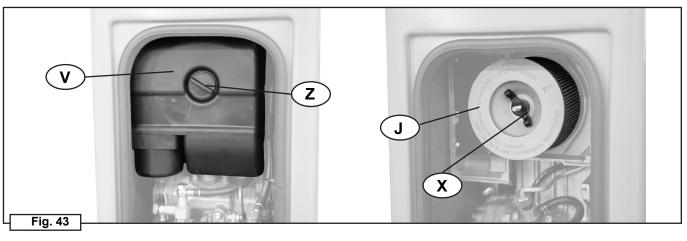
Step	Description
15	Loosen the screw (Q) in order to remove the clamp (R). Preserve these parts for following assembly. Remove the diesel filter (S) from the case in order to facilitate the following operations (fig. 41).
16	Flatten the clamps (T) using pliers to remove them from the coupling points (U).
17	Remove the tubes (U) in order to remove and replace the filter (S) fig. 42. ATTENTION It is absolutely necessary to dispose of oil filters correctly at specialist centres, in that they are highly polluting.
18	Replace the tubes (U) into the unions on the filter (S), and attach the clamps (T) using pliers to fasten.
19	Replace the clamp around the filter (R) and fasten it to the support pin on the engine using the screw (Q).

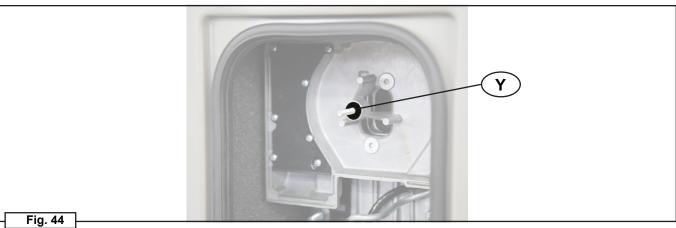


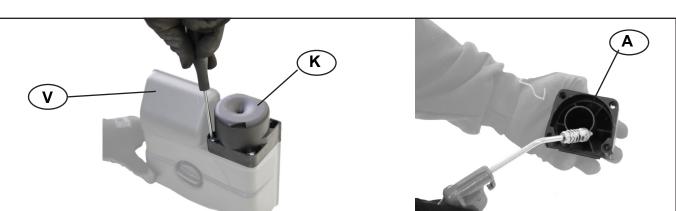


5.5 Cleaning or replacing the air filter.

Step	Description
20	Remove the air filter cover (V), by turning the knob anticlockwise (Z)(fig. 43).
21	Loosen and remove the wing nut (X) in order to remove the filter element (J) (fig. 43).
22	Make sure the rubber gasket (Y) is intact, or replace if necessary (fig. 44).
23	ATTENTION Wear special protective goggles in the following operations involving the use of compressed air.
24	Disassemble the pre-filter (K) and check for clogging; if necessary, remove it, from its position on the lower part of the air filter cover (V). Clean if clogged (fig. 45).
25	After cleaning, replace the pre-filter (K) on the air filter cover (V).
26	Reassemble the filter element (J), making sure that the rubber gasket (Y) is properly in position, then tighten the wing nut (X).
27	WARNING Make sure the filter (J) is mounted correctly to prevent dust or impurities entering the intake ducts.
28	Insert the air filter cover (V) again, by turning the knob clockwise (Z).



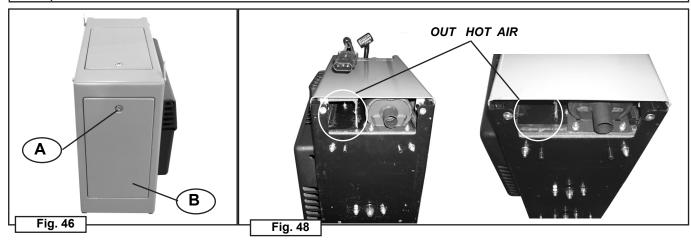


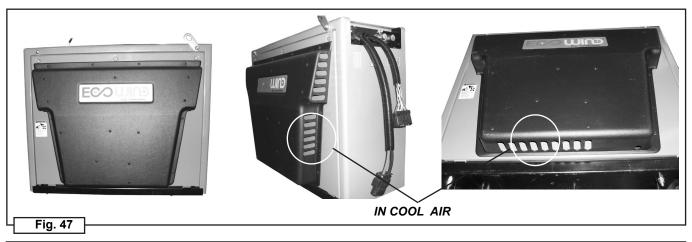


5.6 Control operations following maintenance

Fig. 45

Step	Description
29	ATTENTION Start the system and, remaining at a safe distance, check for leaks or dripping.
	If leaks or dripping are found, operate as follows:
	a) if the leaks are due to incorrect assembly of components, correctly reassemble the pipes and/or components that have been modified;
	b) If the leaks are due to breakage or system irregularities, contact the authorised ervice centre.
30	After completing the maintenance operations, replace the protection case (B) and fasten it with the screw (A) by means of the supplied spanner (fig. 30).







5.7 MAINTENANCE OF THERMODYNAMIC PARTS – OPERATING INSTRUCTIONS

Warnings and general information

Safety warnings



ATTENTION

As the system is pressurized, specific maintenance operations on the thermodynamic plant must be carried out in full observance of regulations for systems containing "HFC" and must be performed exclusively by the authorised ECOWIND service centre. Lombardini S.r.I declines all responsibility for accidents and/or damage deriving from non-observance of this regulation.

Frequency of system refilling.

It is recommended to refill the system with R 134 a (TETRAFLUORETHANE) at least once a season, in order to ensure an optimum system performance.

NB: It is extremely important to observe the quantities given on page 11÷12.

Contact an authorised ECOULD service centre for these operations.

Effects of discharge of condensation.

If water is seen outside and underneath the vehicle cab (while the system is running) this is not to be considered a sign of fault. This is caused by the dehumidification process of the air by the system, with condensation being drained externally through the discharge pipe.

REPLACING THE DEWATERING FILTER 5.8

Frequency	Reference
Every 900 hours (or each year)	Please check and refer to the hour counter device.



At each replace of dewatering filter, and before refilling the system with R134a gas, it is recommended to inject c. 50g of compressor oil SP 20 or equivalent directly into the filter (specifics oil see pag. 11).



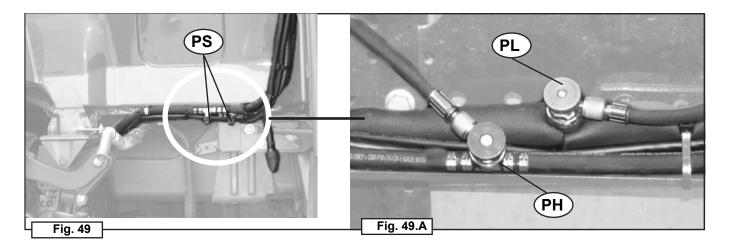
PRESSURIZED SYSTEM

Before replacing the dewatering filter, it is absolutely essential to empty the pressure system (R134a) using the specific charger/ recovery station.

Non-observance of this regulation (ref. Parag. 5.7 - page 50) could cause serious harm to the operator!!!!

ECOWIND by Lombardini declines all responsibility for damage caused to things, persons, animals or the equipment itself as a result of non-observance of this regulation.





PS: Access points on the gas circuit (fig. 49)

PH + PL: Recovery taps on the charger / recovery station (fig. 49.A)



ATTENTION

For a correct "system vacuum" operation, a time of at least 30 minutes is recommended (fig. 50).







ADVICE

At each replace of dewatering filter, and before refilling the system with R134a gas, it is recommended to inject c. 50g of compressor oil SP 20 or equivalent directly into the filter (specifics oil see pag. 13).

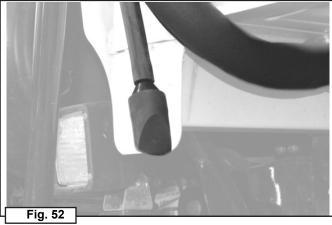


ATTENTION!!

Check the state of condensation drainage from the specific dissipater on a regular basis (300 hours).

Keep the dissipator clean to prevent water overflowing in the cab (fig. 51÷52).







WARNING!!

It is strictly forbidden to release and/or dispose of the coolant GAS (R134), the compressor lubricating oil and the saturated dewatering filters contained in the refrigerating circuit into the environment. Lombardini declines all responsibility for damage caused to things, persons, animals or the equipment itself as a result of non-observance of this regulation.



5.9 Replacing the cab filter (inside split) - only model AUS

Frequency Every 250 hours

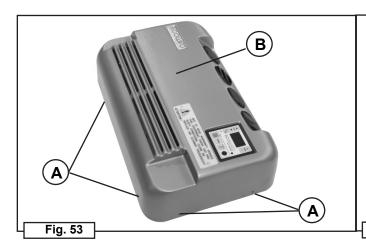
Use the original spare parts and components recommended by Lombardini S.r.l.



WARNING

To ensure that the system works correctly and to remain within the conditions of the warranty, use the original spare parts recommended by Lombardini S.r.l.

Step	Description
1	Make sure the conditioning system has come fully to a halt. Also make sure the vehicle is on a level surface and is at a complete rest.
2	Wear special protective gloves and clothing for maintenance operations, as specified in paragraph 5.1 "GENERAL SAFETY REGULATIONS FOR MAINTENANCE".
3	Loosen and remove the 8 self-threading screws (A) holding the four sides of the cover (fig. 53).
4	Temporarily disconnect the wiring internal switch
5	Remove the plastic cover (B).
6	Loosen and remove the 4 self-threading screws (C) holding the filter (fig. 56).
7	Remove and replace the filter (D) (fig. 57).
8	Return the 4 self-threading screws (C) to fasten the filter (D).
9	Reconnect the internal cables switch.
10	Put the plastic cover (B) back in place and fasten it with the 8 self-threading screws (A).

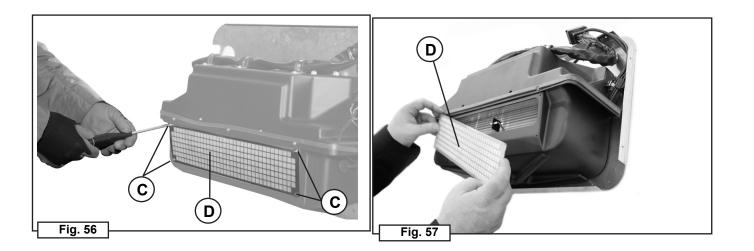








Is absolutely forbidden to remove the label "L" relate to the maintenance schedule for the cabin air filter, located on the plastic cover "C" of the split (see photo 54 - 55).



5.10 Operation to replace the air cab filter D on the split (see fig. 56-57)

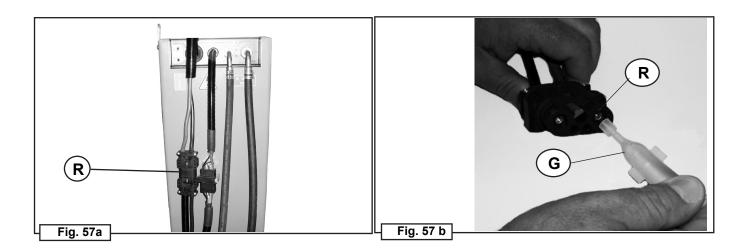


For an optimal works of air conditioner system, we recommend to clean the air filter cab with compressed air about each 100 hrs

5.11 Operation to maintenance main connections Power



Every 500 hrs check the main power connection R that there isn't presence of oxid between the pins. Clean it and add gel or grease G with specifics for electrical protection.





6.1 SCHEDULED PREVENTIVE MAINTENANCE

Frequency: Every 250 hours



If this warning is ignored, after the allowed operating hours Lombardini declines all responsibility regarding the WARRANTY procedures.

Operations concerning mechanical components, which must be performed.

- Operations to adjust the rocker arm blocks;
- · Calibration and cleaning injectors;
- · Replacement of the compressor drive belt;
- · Maintenance of the cooling fins;

Operations concerning thermodynamic components, which must be performed.

- · Replacement of the dewatering filter;
- · Pressure controls;
- General maintenance of the compressor.

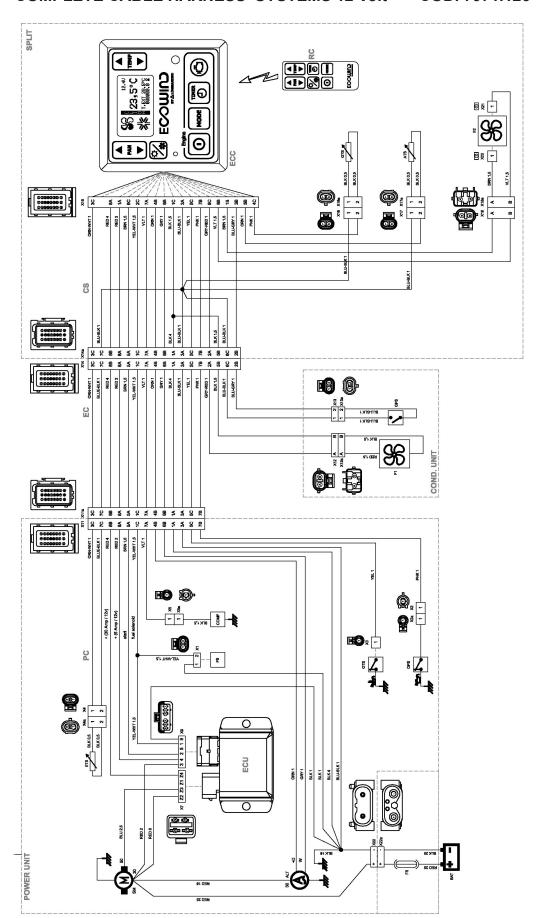
6.2

SUMMARY TABLE OF SCHEDULED MAINTENANCE

Frequency	Type of maintenance operation	Persons authorised to perform the operation
Every 100 hours	Checking/adjusting motor oil level.	End user / authorised workshop
Every 100 hours	Checking/clean air filter cab	End user / authorised workshop
Every 250 hours	Replacing air filter cab	
Every 250 hours, or if used less, at the start of every summer.	Replacing the motor oil.	End user / authorised workshop
Every 250 hours, or if used less, at the start of every summer.	Replacing the motor filter.	End user / authorised workshop
Every 250 hours, or if used less, at the start of every summer.	Replacing the motor diesel filter.	End user / authorised workshop
Every 250 hours, or if used less, at the start of every summer.	Replacing the motor air filter.	End user / authorised workshop
Every 500 hours.	Chech main power connection	End user / authorised workshop
Every 600 hours.	Adjusting rocker arm clearance.	Authorised workshop
Every 600 hours.	Calibration and cleaning injectors.	Authorised workshop
Every 600 hours.	Servicing of the motor cooling fins.	Authorised workshop
Every 900 hours.	Checking the cooling circuit pressure	Authorised workshop
Every 900 hours.	Replacing the dewatering filter.	Authorised workshop
Every 1000 hours.	Replacing the compressor drive belt	Authorised workshop
At the start of every summer.	Filling the cooling circuit.	Authorised workshop



6.3 COMPLETE CABLE HARNESS SYSTEMS 12 Volt - COD. 7971.126



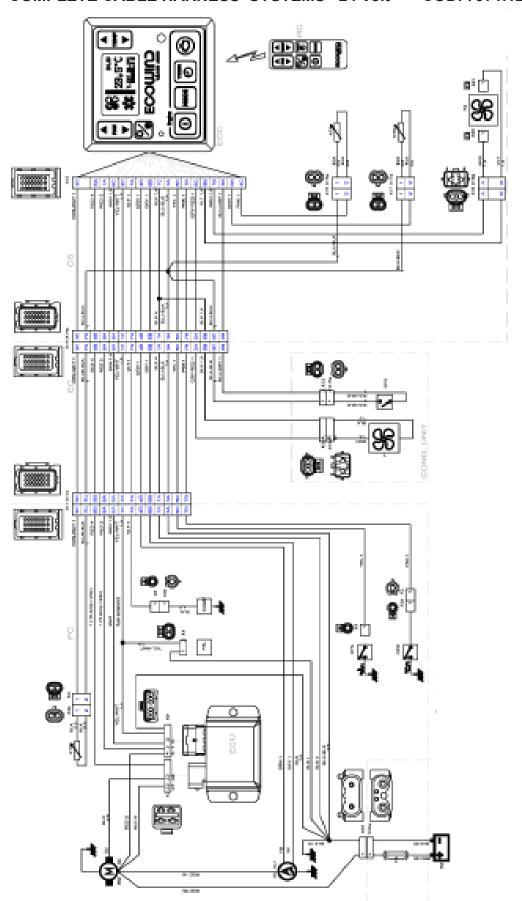


COMPLETE CABLE HARNESS SYSTEMS 12 Volt - COD. 7971.126

	ITEMS	S			CONNECTORS	4S	
NAME	DESCRIPTION	SAPRISA P.N.	LOMBARDINI P.N.	LETER	NAME / DESCRIPTION	BRAND	P.N.
ALT	ALTERNATOR			X1	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
ATS	AMBIENT TEMP SENSOR			X2	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282079-2
BAT	BATTERY			Х2а	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282103-1
COMP	COMPRESSOR			X3	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
EC	EXTENSION CORD	EC02	2186 286 8	× 4	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
ECC	CONTROL PANEL	L801	2183 295 8	X4a	2 WAYS SUPERSEAL 1,5 SERIES HOUSING TAB	AMP	282104-1
ECU	ELECTRONIC CONTROL UNIT	K042	2183 294 8	X5	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
ETS	EXTERNAL TEMP SENSOR			X5a	1 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282103-1
F1	COND. UNIT FAN			X7	4 WAYS SEALED CONNECTOR 1620 SERIES	SAPRISA	1824 + 1822
F2	SPLIT FAN			6X	6 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC08980049
F8	FUSE			X11	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC24950005 + 211A247001
GPS	GAS PRESSURE SWITCH			X11a	24 WAYS MALE HOUSING SICMA SERIES	FCI	211PC249S03
GTS	GAS TEMP SENSOR			X12	2 WAYS METRIPACK SERIES 280 FEMALE	DELPHI	15300027
OPS	OIL PRESSURE SWITCH			X12a	2 WAYS METRIPACK SERIES 280 MALE	DELPHI	1530002
OTS	OIL TEMPERATURE SWITCH			X13	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
PC	POWER CABLE	EC01	2186 286 8	X13a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
RC	IRDA REMOTE CONTROL	L811	9141 006 8	X14	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC249S0005 + 211A247001
SC	SPLIT CABLE	EC03	2186 287 8	X14a	24 WAYS MALE HOUSING SICMA SERIES	FCI	211PC249S0003
SM	STARTER MOTOR			X15	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC249S0005 + 211A247001
				X16	2 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
				X16a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
				X17	2 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
				X17a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
				X18	2 WAYS METRIPACK SERIES 280 FEMALE	DELPHI	15300027
				X18a	2 WAYS METRIPACK SERIES 280 MALE	DELPHI	15300007
				X20	FASTON 6,35 FEMALE ISOLATED	1	•
				X21	FASTON 6,35 FEMALE ISOLATED	1	•
				X22	PLUG 80A 160V (MALE TERMINAL)	REMA	
				X22a	SOCKET 80A 150V (FEMALE TERMINAL)	REMA	



6.4 COMPLETE CABLE HARNESS SYSTEMS 24 Volt - COD. 7971.127



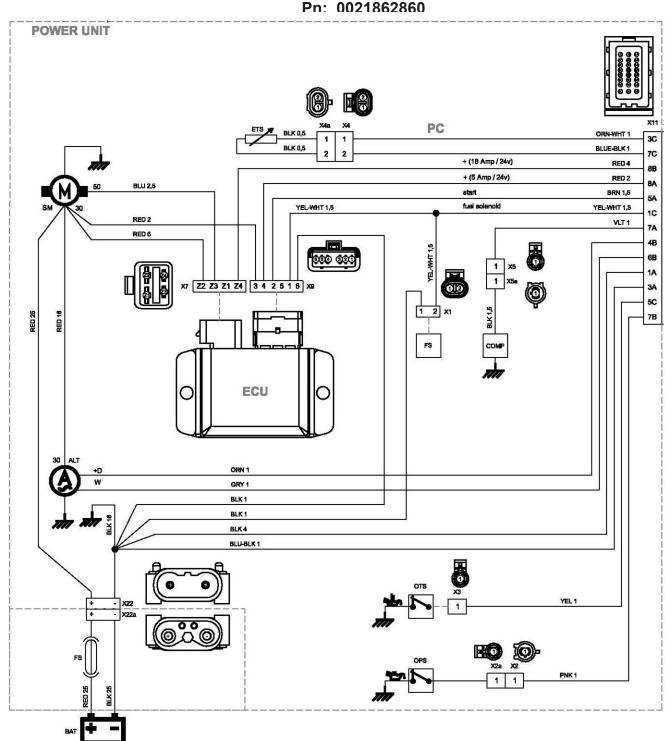


COMPLETE CABLE HARNESS SYSTEMS 24 Volt - COD. 7971.127

	ITEMS	S			CONNECTORS	SS.	
NAME	DESCRIPTION	SAPRISA P.N.	LOMBARDINI P.N.	LETER	NAME / DESCRIPTION	BRAND	P.N.
ALT	ALTERNATOR			X1	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
ATS	AMBIENT TEMP SENSOR			X2	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282079-2
BAT	BATTERY			Х2а	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282103-1
COMP	COMPRESSOR			×3	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
EC	EXTENSION CORD	EC02	2186 285 8	×	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
ECC	CONTROL PANEL	R808	2183 297 8	X4a	2 WAYS SUPERSEAL 1,5 SERIES HOUSING TAB	AMP	282104-1
ECU	ELECTRONIC CONTROL UNIT	K048	2183 296 8	X5	1 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
ETS	EXTERNAL TEMP SENSOR			X5a	1 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282103-1
F1	COND. UNIT FAN			X7	4 WAYS SEALED CONNECTOR 1620 SERIES	SAPRISA	1824 + 1822
F2	SPLIT FAN			6X	6 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC08980049
F8	FUSE			X11	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC24950005 + 211A247001
GPS	GAS PRESSURE SWITCH			X11a	24 WAYS MALE HOUSING SICMA SERIES	FCI	211PC249S03
GTS	GAS TEMP SENSOR			X12	2 WAYS METRIPACK SERIES 280 FEMALE	DELPHI	15300027
OPS	OIL PRESSURE SWITCH			X12a	2 WAYS METRIPACK SERIES 280 MALE	DELPHI	1530002
OTS	OIL TEMPERATURE SWITCH			X13	2 WAYS SUPERSEAL 1,5 SERIES HOUSING PLUG	AMP	282080-1
PC	POWER CABLE	EC01	2186 286 8	X13a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
RC	IRDA REMOTE CONTROL	L811	9141 006 8	X14	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC249S0005 + 211A247001
SC	SPLIT CABLE	EC03	2186 287 8	X14a	24 WAYS MALE HOUSING SICMA SERIES	FCI	211PC249S0003
SM	STARTER MOTOR			X15	24 WAYS FEMALE HOUSING SICMA SERIES	FCI	211PC249S0005 + 211A247001
				X16	2 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
				X16a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
				X17	2 WAYS SUPERSEAL 1,5 SERIESHOUSING PLUG	AMP	282080-1
				X17a	2 WAYS SUPERSEAL 1,5 SERIESHOUSING TAB	AMP	282104-1
				X18	2 WAYS METRIPACK SERIES 280 FEMALE	DELPHI	15300027
				X18a	2 WAYS METRIPACK SERIES 280 MALE	DELPHI	1530007
				X20	FASTON 6,35 FEMALE ISOLATED		-
				X21	FASTON 6,35 FEMALE ISOLATED		-
				X22	PLUG 80A 160V (MALE TERMINAL)	REMA	
				X22a	SOCKET 80A 150V (FEMALE TERMINAL)	REMA	



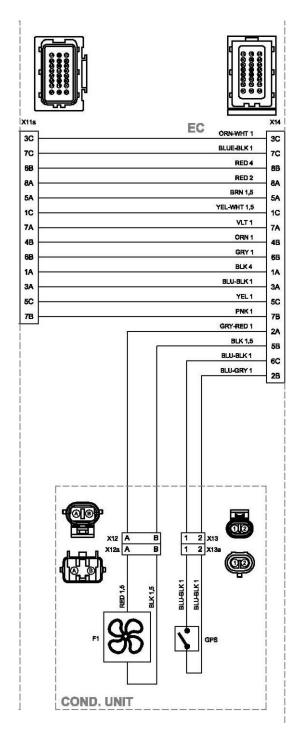
WIRING POWER UNIT





WIRING EXTENSION / CONDENSER

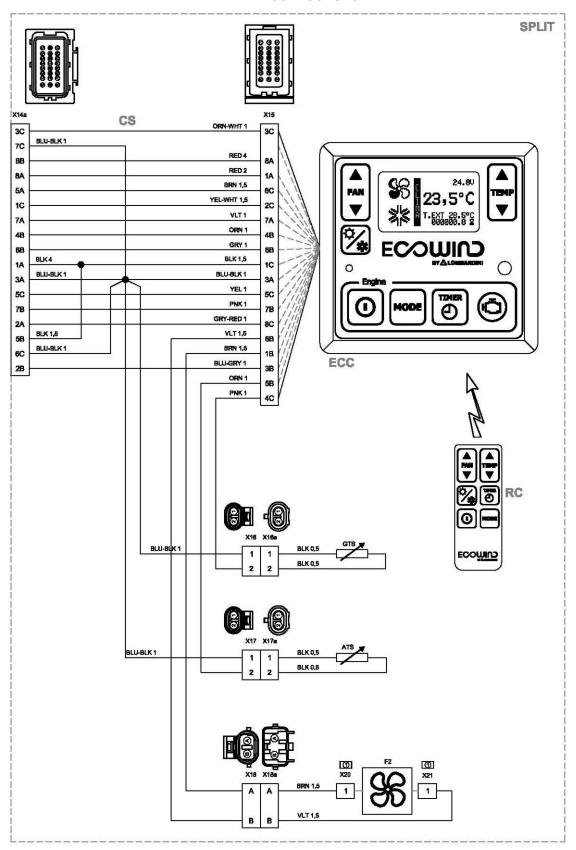
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WIRING SPLIT

Pn: 0021862870









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