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**Translated from the original manual in Italian language**

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Sommario

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# 1IM 250

## A - Intake and Exhaust

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## B - Connecting Rod\_Piston set

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## C - Crankshaft\_Flywheel

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## D - Crankcase\_Gear Cover\_Mounts

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## E - Timing\_Speed Governor

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## F - Cylinder Head and Ignition

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## G - Fuel System

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## H - Carburetor

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## I - Cooling Panels

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## L - Controls

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## M - Starting

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## N - Soundproofing

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## Z- Short Block

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